



serge meister  sa

P R E C I S I O N C A R B I D E T O O L S

2022

serge meister 

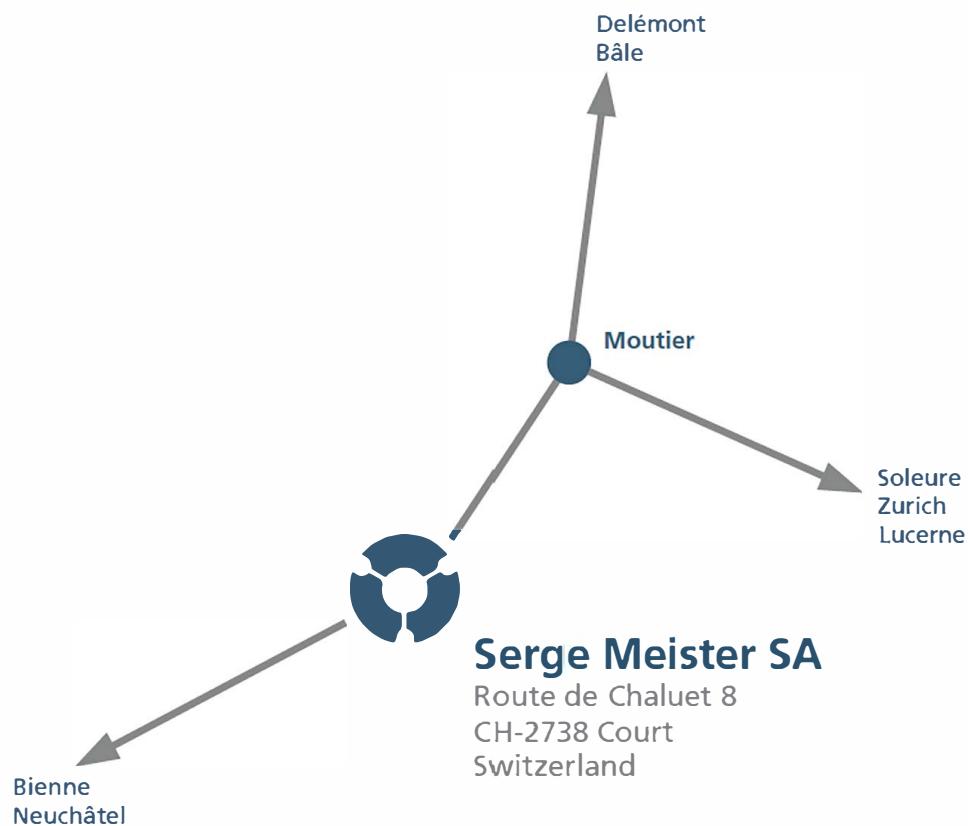
P R E C I S I O N C A R B I D E T O O L S



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Contact Serge Meister



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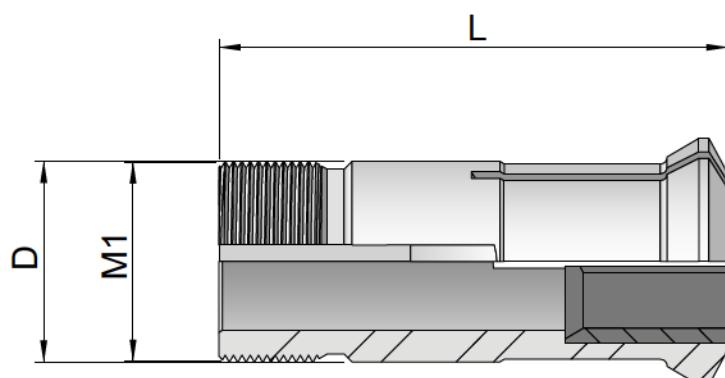
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Fax +41 32 497 71 29



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	Canons	Führungsbüchsen	<i>Guide bushes</i>
T	= Tiré	Gezogen	<i>Drawn</i>
PO	= Poussé	Gestossen	<i>Pushed</i>
FI	= Fixe	Fest	<i>Plain</i>
MAG	= Magic	Magic	<i>Magic</i>
ES	= ESCO	ESCO	<i>ESCO</i>
TOR	= TOR 4	TOR 4	<i>TOR 4</i>
TOP	= TOP	TOP	<i>TOP</i>
AUT	= Automatique	Automatisch	<i>Automatic</i>
PD	= Porte Douille	Hülsen-Halter	<i>Sleeve holder</i>



T 11 - 53 - M10.080

M1
M1
M1

L = Longueur total
L = Gesamtlänge
L = Total length

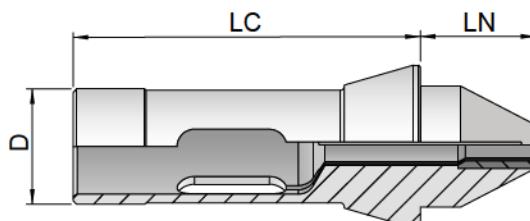
D = Diamètre
D = Durchmesser
D = Diametre

Tiré
Gezogen
Drawn

Exemple : 605 = T24-61



Pinces		Spannzangen	Collets
F	= Pinces poussées F	Druckspannzangen F	<i>Dead length collets F</i>
W	= Pinces tirées W	Zugspannzangen W	<i>Pull-type collets W</i>
B	= Pinces tirées B	Zugspannzangen B	<i>Pull-type collets B</i>
P	= Pinces tirées P	Zugspannzangen P	<i>Pull-type collets P</i>
PR	= Pinces tirées PR	Zugspannzangen PR	<i>Pull-type collets PR</i>
L	= Lambert	Lambert	<i>Lambert</i>
MS	= MultiSwiss	MultiSwiss	<i>MultiSwiss</i>
DC	= Double cône	Doppelkegel	<i>Double cone</i>
PC	= Pinces de ravitaillement	Span. Stangenlader	
TB	= Transporteur B	Transport B	<i>Transporter B</i>
TT	= Transporteur T	Transport T	<i>Transporter T</i>
ROL8	= Rol 8	Rol 8	<i>Rol 8</i>
TOR4	= Tor 4	Tor 4	<i>Tor 4</i>
LNS	= LNS	LNS	<i>LNS</i>
EXP	= Expansible	Dehnbar	<i>Expanding</i>


F 20 - 49 - 15

LN = Longueur du nez
LN = Nasenlänge
LN = Nose length

LC = Longueur corps
LC = Gesamtlänge
LC = Total length

D = Diamètre
D = Durchmesser
D = Diameter

Pince poussée F
Druckspannzangen F
Dead length collets F
F10-42**F (Normal) / D=10 / LC=42****F10-42-10****F (Long Nez) / D=10 / LC=42 / LN=10**

- 1948**  **Serge Meister fonde la société Serge Meister SA à Court, Suisse.**
 Serge Meister gründet die Firma Serge Meister AG in Court, Schweiz.
Foundation of Serge Meister SA by Serge Meister in Court, Switzerland.
- 1953**  **Création de l'appareil à meuler et le canon tournant à paliers lisses en métal dur.**
 Entwicklung des Schleifapparats und der Führungsbüchse mit einem Gleitlager aus Hartmetall.
Creation of the grinding unit and the rotating carbide lined guide bushes.
- 1981**  **Agrandissement de l'usine, la surface est doublée.**
 Erweiterung des Werks, die Produktionsfläche wird verdoppelt.
Factory expansion. Its area is doubled.
- 1987**  **Jean-Pierre Meyer et Paul Leuenberger reprennent la direction de Serge Meister SA.**
 Jean-Pierre Meyer und Paul Leuenberger übernehmen gemeinsam die Firmenleitung der Serge Meister AG.
Jean-Pierre Meyer and Paul Leuenberger take the direction of Serge Meister SA.
- 1992**  **Serge Meister décède à l'âge de 73 ans.**
 Serge Meister verstirbt im Alter von 73 Jahren.
Serge Meister dies at age 73.
- 2006**  **Déménagement et agrandissement de Serge Meister SA à Court, Route de Chaluet 8.**
 Erweiterung und Verlagerung der Serge Meister AG an die Route de Chaluet 8 in Court.
Serge Meister SA moves to Court Route de Chaluet 8, expanding its surface.
- 2007**  **Après plus de 25 ans de service, Paul Leuenberger passe le témoin à son fils Olivier Leuenberger, petit-fils de Serge Meister.**
 Nach über 25 Jahren im Dienst des Unternehmens übergibt Paul Leuenberger die Zügel an seinen Sohn Olivier Leuenberger, dem Enkel von Serge Meister.
After more than 25 years of service, Paul Leuenberger over to his son Olivier Leuenberger, Serge Meister's grandson.
- 2017**  **Ouverture d'une succursale en Allemagne Serge Meister Präzisionswerkzeuge GmbH Pforzheim.**
 Eröffnung einer Niederlassung in Deutschland Serge Meister Präzisionswerkzeuge GmbH Pforzheim.
A branch office called Serge Meister Präzisionswerkzeuge GmbH is opened in Pforzheim, Germany



2018  **Après plus de 41 ans de service dans l'entreprise, dont 30 années à la direction, Jean-Pierre Meyer passe le témoin à son fils Luc Meyer tout en restant au sein de l'entreprise.**

Nach mehr 41 Jahren im Unternehmen, davon 30 Jahre als Geschäftsinhaber, übergibt Jean-Pierre Meyer die Führung seinem Sohn Luc Meyer. Er bleibt jedoch in der Firma.

After more than 41 years of service, and more than 30 as a director, Jean-Pierre Meyer hands it over to his son Luc Meyer. Jean-Pierre Meyer continues working within the company.

2020  **Serge Meister S.A. investe dans un logiciel ERP afin de mieux pouvoir vous servir.**
Serge Meister S.A. hat in eine ERP-Software investiert, um Sie besser bedienen zu können.

Serge Meister S.A. has invested in an ERP software to be able to serve you better.

2021  **Une grande installation avec 518 panneaux photovoltaïque recouvre le toit du bâtiment pour une production annuelle de 175.55 MWh et une autoconsommation de 40%**
Eine große Anlage mit 518 Photovoltaikmodulen bedeckt das Dach des Gebäudes und produziert jährlich 175,55 MWh. Und ein Eigenverbrauch von 40%
A large installation with 518 photovoltaic panels covers the roof of the building for an annual production of 175.55 MWh And a self-consumption of 40%.

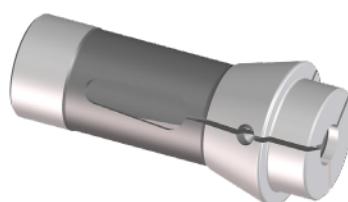


Revendeur officiel Schaublin pour la Suisse
Schaublin offizieller Vertreter für die Schweiz
Schaublin official reseller for Switzerland

RBC
BEARINGS

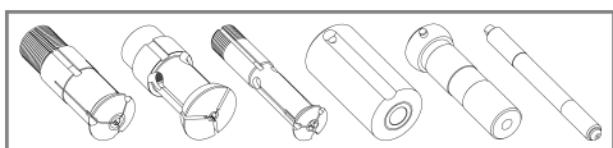
SCHAUBLIN

Pinces poussées
Druckspannzangen
Dead length collets

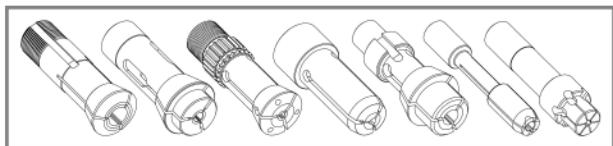


Pinces tirées avec filet extérieur
Zugspannzangen mit Aussengewinde
Pull-type collets with external thread

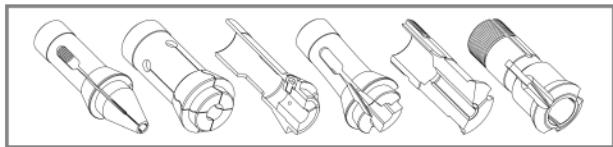




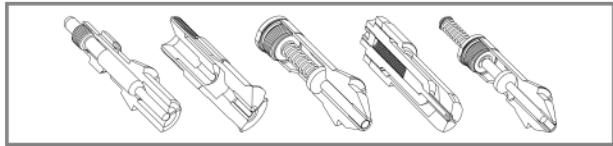
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<i>Guide bushes</i>	



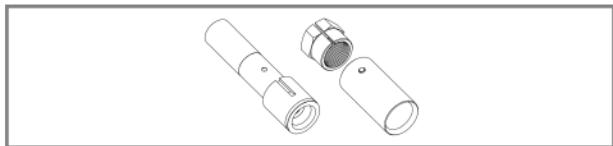
Pinces	
Spannzangen	21
<i>Collets</i>	



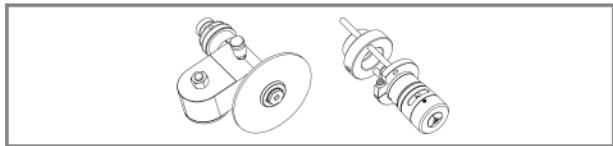
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Optionen	38
<i>Options</i>	



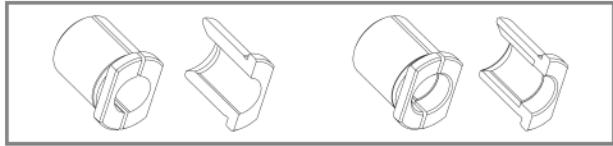
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Douilles	
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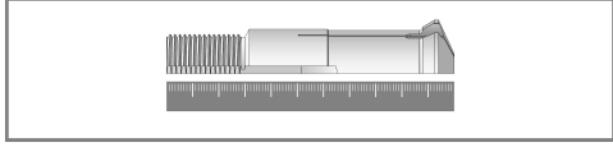
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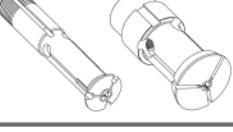
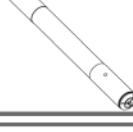
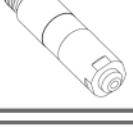
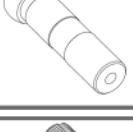
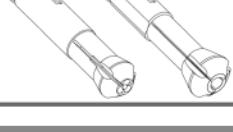


Normes Serge Meister	
Standard Toleranzen Serge Meister	82
<i>Serge Meister standards</i>	

Canons

Führungsbüchsen

Guide bushes

	Tiré Gezogen <i>Drawn</i>	9		TOR 4 TOR 4 TOR 4	19
	Poussé Gestossen <i>Pushed</i>	12		TOP TOP <i>TOP</i>	19
	Fixe Fest <i>Plain</i>	14		Automatique Automatisch <i>Automatic</i>	20
	Magic Type A Magic Typ A <i>Magic Type A</i>	15		Porte Douille Hülsen-Halter <i>Sleeve holder</i>	20
	Magic Type B Magic Typ B <i>Magic Type B</i>	15			
	ESCO D2 ESCO D2 <i>ESCO D2</i>	16			
	ESCO D2 (ajustable) ESCO D2 (einstellbar) <i>ESCO D2 (adjustable)</i>	16			
	ESCO D5 ESCO D5 <i>ESCO D5</i>	17			
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	ESCO New Mach ESCO New Mach <i>ESCO New Mach</i>	18			



Canons

Führungsbüchsen

Guide bushes

Tiré

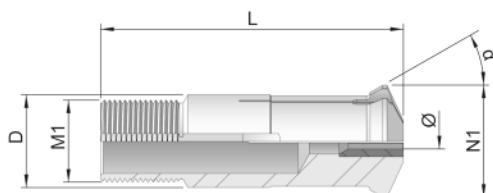


fig.1

Gezogen

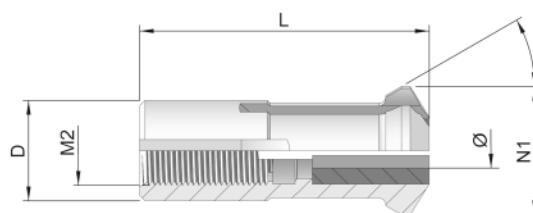


fig.2



Ø maximum passant en métal dur

Maximaler Ø durchgehend Hartmetall

Maximum Ø through carbide

N° Serge Meister	D	L	α	N1	M1	M2	Max			fig.
							Ø	◆	■	
T7-29	7	29	30°	10	M6 x 0.5		3.0	3.5	3.0	1
T7-30	7	30	16°	9.5	M6 x 0.5		3.5	3.0	2.5	1
T9-26	9	26	30°	11.5		M6 x 0.5	4.0	4.0	3.0	2
T9-44	9	44	16°	12.5	M8 x 0.75		4.0	4.5	3.5	1
T9-50	9	50	30°	12.3	M8 x 0.6		4.0	4.5	3.5	1
T11-50	11	50	30°	15	M10 x 0.6		6.0	5.5	4.5	1
T11-53-M10.075	11	53	16°	14.5	M10 x 0.75		6.5	6.0	4.5	1
T11-53-M10.080	11	53	16°	14.5	M10 x 0.8		6.5	5.5	4.5	1
T12-50-M10.075	12	50	16°	15.5	M10 x 0.75		6.0	5.5	4.5	1
T12-50-M12.1	12	50	30°	15	M12 x 1		7.0	6.5	5.5	1
T13-41.5	13	41.5	15°	16	M12.5 x 0.75		7.0	6.0	5.0	1
T14-64	14	64	16°	18	M13 x 0.75		10.0	8.5	7.0	1
T16-52	16	52	30°	20	M16 x 1		10.0	9.0	7.0	1
T16-58	16	58	16°	19.8	M14 x 1		10.0	9.0	7.0	1
T16-59	16	59	16°	20.5	M14 x 1		10.0	9.0	7.0	1
T16-59-M15.1	16	59	16°	20.5	M15 x 1		10.0	9.0	7.0	1
T16-61	16	61	30°	19.8	M15 x 1		10.0	9.0	7.0	1
T17-61	17	61	30°	21	M15 x 1		12.0	10.5	8.5	1
T18-59-M16.1	18	59	30°	21.8	M16 x 1		12.0	10.5	8.5	1
T18-60-M18.1	18	60	30°	21.8	M18 x 1		13.0	11.0	9.0	1
T20-55	20	55	30°	25	M20 x 1		13.0	11.0	9.0	1
T21-56.4	21	56.4	12°	24	M18 x 1		14.0	12.0	9.5	1
T21-57.4	21	57.4	12°	24	M18 x 1		14.0	12.0	9.5	1

→



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Canons

Führungsbüchsen

Guide bushes

Tiré

Gezogen

Drawn

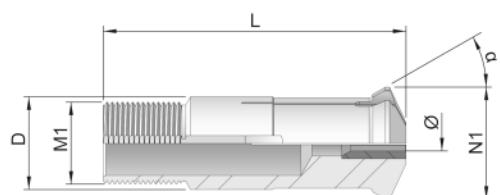


fig.1

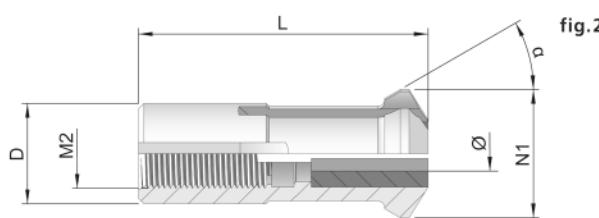


fig.2



Ø maximum passant en métal dur

Maximaler Ø durchgehend Hartmetall

Maximum Ø through carbide

N° Serge Meister	D	L	α	N1	M1	Max			fig.
						Ø	◆	■	
T21-65.5	21	65.5	12°	24	M18 x 1	14.0	12.0	9.5	1
T22-68-M19.1	22	68	16°	29	M19 x 1	15.0	13.0	10.5	1
T22-68-M22.1	22	68	16°	29	M22 x 1	16.0	14.5	12.0	1
T22-68-M22.1-R	22	68	16°	29	M22 x 1	17.0	14.5	12.0	1
T23-72	23	72	16°	28	M22 x 1	17.0	14.5	12.0	1
T24-61	24	61	30°	29.5	M24 x 1	16.0	14.0	11.5	1
T25-71	25	71	30°	30	M25 x 1	17.5	15.5	12.5	1
T26-77	26	77	16°	29	M25 x 1	20.0	17.5	14.0	1
T27-57.5	27	57.5	12°	30	M24 x 1	18.0	16.0	13.0	1
T27-67.5	27	67.5	12°	30	M24 x 1	18.0	16.0	13.0	1
T28-81	28	81	30°	38	M25 x 1	20.0	17.0	14.0	1
T28-81-TRAUB	28	81	30°	38	M25 x 1	20.0	17.0	14.0	1
T28-82-M25.1	28	82	16°	34	M25 x 1	20.0	17.0	14.0	1
T28-82-M27.1	28	82	16°	34	M27 x 1	22.0	19.0	15.5	1
T30-59	30	59	16°	35	M30 x 1	22.0	19.0	16.0	1
T30-70	30	70	16°	36	M28 x 1	20.5	18.0	14.5	1
T32-71	32	71	30°	39.8	M32 x 1	22.5	19.5	16.0	1
T34-87.5	34	87.5	10°	41	M34 x 1	27.5	24.0	19.5	1
T40-72-M36.1	40	72	30°	47.8	M36 x 1	26.5	23.0	19.0	1
T40-72-M40.1	40	72	30°	48	M40 x 1	28.0	24.0	20.0	1
T41-54	41	54	10°	46	M38 x 1	32.0	28.0	23.0	1
T42-82-C16	42	82	16°	49	M40 x 1	33.0	29.0	24.0	1
T42-82-TRAUB	42	82	16°	49	M42 x 1	33.0	29.0	23.0	1

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→



Canons

Führungsbüchsen

Guide bushes

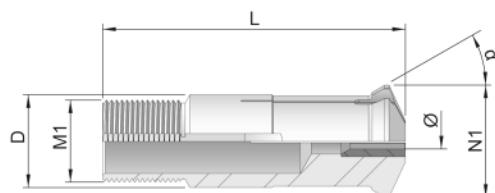
Tiré

fig.1

Gezogen

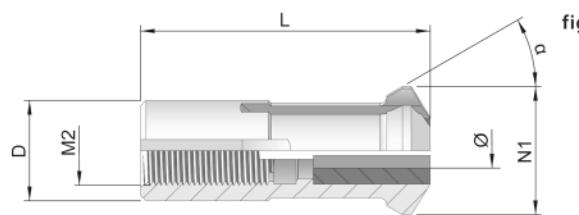


fig.2

**Ø maximum passant en métal dur****Maximaler Ø durchgehend Hartmetall****Maximum Ø through carbide**

N° Serge Meister	D	L	α	N1	M1	Max			fig.
						Ø	◆	■	
T42-82-C16-M	42	82	16°	49	M42 x 1	35.0	30.0	25.5	1
T42-82-C20	42	82	20°	49	M40 x 1	33.0	29.0	24.0	1
T44-87	44	87	20°	53	M40 x 1	32.0	28.0	23.0	1
T45-82	45	82	16°	52	M42 x 1	37.0	32.0	26.0	1
T46-82	46	82	16°	53	M45 x 1	38.0	32.5	26.5	1
T46-92	46	92	16°	53	M45 x 1	38.0	32.5	26.5	1
T48-81	48	81	10°	54	M46 x 1	38.0	33.0	27.0	1
T48-81-C30	48	81	30°	56	M48 x 1.25	38.0	33.0	27.0	1
T48-82	48	82	16°	54	M46 x 1	38.0	33.0	27.0	1

←



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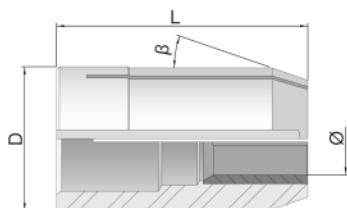


Canons

Führungsbüchsen

Guide bushes

Poussé



Gestossen

fig.1

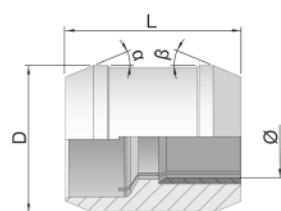


fig.2



Ø maximum passant en métal dur

Maximaler Ø durchgehend Hartmetall

Maximum Ø through carbide

N° Serge Meister	D	L	α	β	Max			fig.
					Ø	◆	■	
PO7-19	7	19	45°	30°	3	2.7	2.2	2
PO8.6-34	8.6	34	28°	28°	3	2.7	2.2	2
PO9-30-C19	9	30		19°	4	3.5	3	1
PO9-30-C30	9	30	45°	30°	4	3.5	3	2
PO11-30	11	30		19°	6	5.5	4.5	1
PO13-30	13	30	45°	40°	7	6	5	2
PO14-35	14	35		19°	8	7	5.5	1
PO15-35	15	35		19°	8	7	5.5	1
PO16-30	16	30	45°	40°	11	9	7.5	2
PO16-35	16	35		19°	10	8.5	7	1
PO16-40	16	40	30°	30°	8	7	5.5	2
PO18-40	18	40		19°	12	10.5	8	1
PO20-40	20	40	30°	30°	11	9	7.5	2
PO22-42	22	42	45°	40°	14	12.5	10	2
PO24-42	24	42		19°	15	13	10.5	1
PO26-42	26	42	45°	30°	16	14	11	2
PO28-45	28	45		29°	20	17.5	14	1
PO30-42-C29	30	42		29°	18	15	13	1
PO30-42-C30	30	42	45°	30°	20	17.5	14	2
PO30-60	30	60	29°	29°	18	14.5	12	2
PO32-45	32	45		19°	22	19.5	15.5	1
PO34-42	34	42		29°	22	19.5	15.5	1
PO34-48	34	48	45°	30°	23	20	16	2

→



Canons

Führungsbüchsen

Guide bushes

Poussé

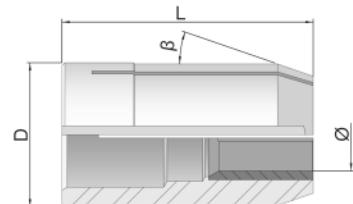
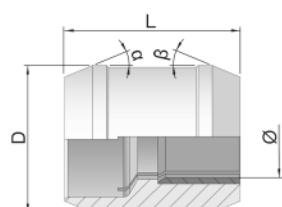


fig.1

Gestossen

fig.2



Pushed

\varnothing maximum passant en métal dur

Maximaler \varnothing durchgehend Hartmetall

Maximum \varnothing through carbide

N° Serge Meister	D	L	α	β	Max			fig.
					\varnothing	\diamond	\blacksquare	
PO34-60	34	60	29°	29°	22	19.5	15.5	2
PO38-45	38	45		19°	28	24	19.5	1
PO38-60	38	60		19°	28	24	19.5	1
PO42-50	42	50	22.5°	22.5°	32	25	20	2
PO42-60	42	60		19°	28	24	19.5	1
PO42-72	42	72	29°	29°	26	22	18	2
PO46-60	46	60		19°	32	28	23	1
PO48-72	48	72	29°	29°	28	24	19.5	2
PO52-72	52	72	29°	29°	33	28	23	2

←



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Fixe

Fest

Plain



Ø maximum passant en métal dur rond

Maximaler Ø durchgehend Hartmetall Runde

Maximum Ø through carbide round

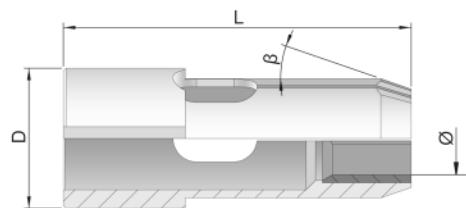
N° Serge Meister	D	L	Max		
			Ø	◆	■
FI6	6	11	4.0	3.5	3
FI10	10	20	5.0	4.5	3.5
FI12	12	20	6.0	5.0	4.0
FI13	13	25	7.0	6.0	5.0
FI15	15	30	10.0	8.5	7.0
FI16	16	30	10.0	8.5	7.0
FI20	20	30	12.0	10.5	8.5
FI22	22	32	13.0	11.0	9.0
FI24	24	34	16.0	14.0	11.0
FI25	25	35	16.0	14.0	11.0
FI30	30	35	20.0	17.0	14.0
FI32	32	45	21.0	18.0	17.0
FI34	34	34	22.0	19.0	15.5
FI35	35	35	25.0	21.5	17.5
FI36	36	45	25.0	21.5	17.5
FI40	40	45	25.0	21.5	17.5
FI50	50	46	30.0	26.0	21.0



Canons

Führungsbüchsen

Guide bushes

Magic Type A**Magic Typ A****Magic Type A****Ø maximum passant en métal dur****Maximaler Ø durchgehend Hartmetall****Maximum Ø through carbide**

N° Serge Meister	D	L	β	Max		
				\emptyset	\diamond	\blacksquare
MAG-A-30	30	74.5	19°	15.0	13.0	10.5
MAG-A-38	38	74.5	19°	20.0	17.0	14.0

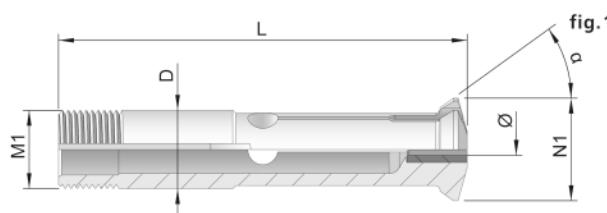
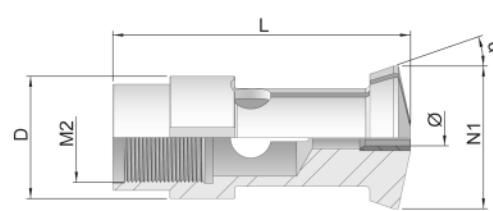
Magic Type B**Magic Typ B****Magic Type B**

fig.2

**Ø maximum passant en métal dur****Maximaler Ø durchgehend Hartmetall****Maximum Ø through carbide**

N° Serge Meister	D	L	α	N1	M1	M2	Max			fig.
							\emptyset	\diamond	\blacksquare	
MAG-B-10	10	56.5	36°	14	M10 x 1		4.5	4.0	3.5	1
MAG-B-13	13	68	36°	17	M13 x 1		7.0	6.0	5.0	1
MAG-B-18	18	68	36°	24	M18 x 1		12.0	10.5	8.5	1
MAG-B-30	30	73	19°	35		M22 x 1	16.0	14.0	11.5	2
MAG-B-36	36	73.5	19°	43		M27 x 1	24.0	21.0	17.0	2



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Guide bushes

ESCO D2

ESCO D2

ESCO D2



Ø maximum passant en métal dur

Maximaler Ø durchgehend Hartmetall

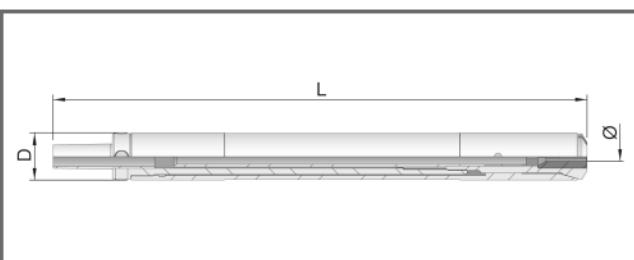
Maximum Ø through carbide

N° Serge Meister	D	L	Max		
			Ø	◆	■
ES-D2-10-115	10	115	0.5	0.4	0.35
ES-D2-10-110	10	110	1.0	0.8	0.7
ES-D2-10-107	10	107	5.0	4.0	3.5
ES-D2-10-CNC	10	113	5.0	4.0	3.5

ESCO D2 (ajustable)

ESCO D2 (einstellbar)

ESCO D2 (adjustable)



- 1 ES-AJ-01
- 2 ES-AJ-02
- 3 ES-AJ-03
- 4 ES-AJ-04
- 5 T7-30



Ø maximum passant en métal dur

Maximaler Ø durchgehend Hartmetall

Maximum Ø through carbide

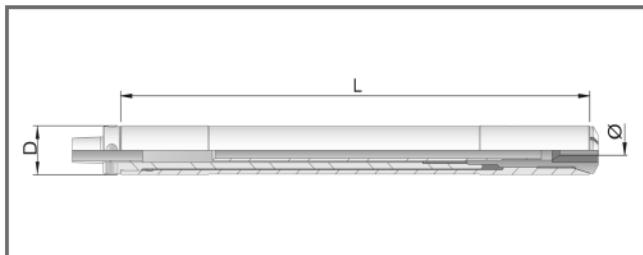
N° Serge Meister	D	L	Max		
			Ø	◆	■
ES-D2-10-113-AJ	10	113	3.5	3.0	2.5



Canons

Führungsbüchsen

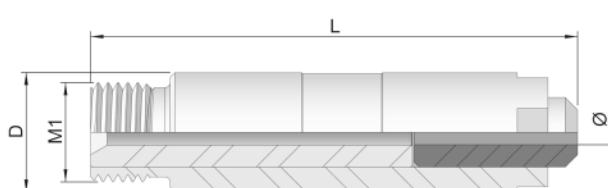
Guide bushes

ESCO D5**ESCO D5****ESCO D5**

- 1 ES-D5-01
- 2 ES-D5-02
- 3 ES-D5-03
- 4 ES-D5-04
- 5 T7-30

**Ø maximum passant en métal dur****Maximaler Ø durchgehend Hartmetall****Maximum Ø through carbide**

N° Serge Meister	D	L	Max		
			Ø	◆	■
ES-D5-10-107	10	107	3.5	3.0	2.5

ESCO D6**ESCO D6****ESCO D6****Ø maximum passant en métal dur****Maximaler Ø durchgehend Hartmetall****Maximum Ø through carbide**

N° Serge Meister	D	L	M1	Max		
				Ø	◆	■
ES-D6-12-49.2	12	49.2	M10 x 0.75 G	7.0	6.0	5.0



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Canons

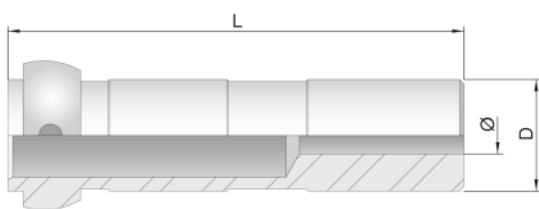
Führungsbüchsen

Guide bushes

ESCO D6 (à boule)

ESCO D6 (Kugel)

ESCO D6 (ball)



Ø maximum passant en acier

Maximaler Ø durchgehend Stahl

Maximum Ø through steel

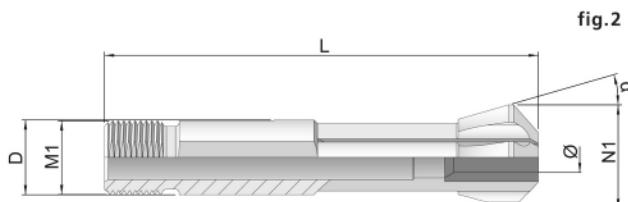
N° Serge Meister	D	L	Max		
			Ø	◆	■
ES-D6-12-49-B	12	49	9.0	7.5	6.0

ESCO New Mach

ESCO New Mach

ESCO New Mach

fig.1



Ø maximum passant en métal dur

Maximaler Ø durchgehend Hartmetall

Maximum Ø through carbide

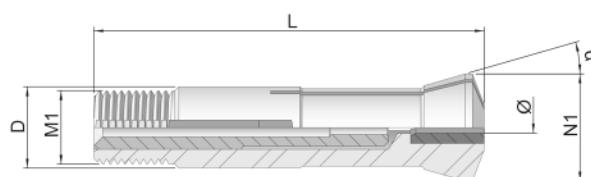
N° Serge Meister	D	L	α	N1	M1	Max			fig.
						Ø	◆	■	
ES-MC-10-58-C	10	58	13	12	M10 x 0.75	5.5	4.5	4.0	1
ES-MC-10-58-P	10	58	16	14	M10 x 0.75	5.0	4.5	4.0	2



Canons

Führungsbüchsen

Guide bushes

TOR 4**TOR 4****TOR 4**

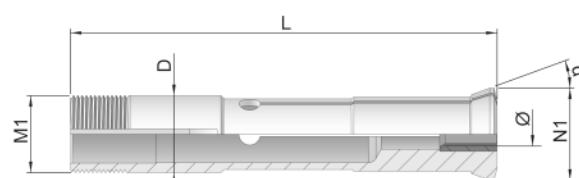
avec guide laiton

mit Messing-führungs

with brass guide

**Ø maximum passant en métal dur****Maximaler Ø durchgehend Hartmetall****Maximum Ø through carbide**

N° Serge Meister	D	L	α	N1	M1	Max		
						Ø	●	■
TOR411G	11	53	16°	1.45	M10 x 0.75	4.0	3.5	3.0
TOR411	11	53	16°	14.5	M10 x 0.75	5.5	4.5	4.0

TOP**TOP****TOP****Ø maximum passant en métal dur****Maximaler Ø durchgehend Hartmetall****Maximum Ø through carbide**

N° Serge Meister	D	L	α	N1	M1	Max		
						Ø	●	■
TOP100	18	100	20°	21.5	M18 x 1	12.5	11.0	9.0
TOP200	34	150	20°	42	M32 x 1.5	26.5	23.0	19.0
TBM-32	44	166	20°	53	M42 x 1.5	32.0	28.0	22.5



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Canons

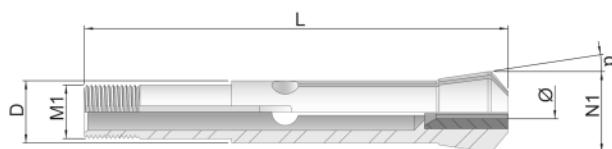
Führungsbüchsen

Guide bushes

Automatique

Automatisch

Automatic



Ø maximum passant en métal dur

Maximaler Ø durchgehend Hartmetall

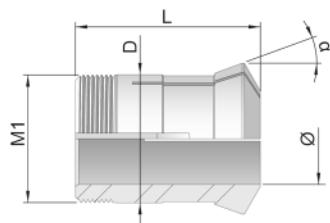
Maximum Ø through carbide

N° Serge Meister	D	L	α	M1	Max		
					Ø	◆	■
AUT-9-51	9	51	8°30'	6.82 x 0.62	4.5	4.0	3.5
AUT-9-63	9	63	8°30'	6.82 x 0.62	4.5	4.0	3.5

Porte Douille

Hülsen-Halter

Sleeve holder



Ø maximum passant en acier

Maximaler Ø durchgehend Stahl

Maximum Ø through steel

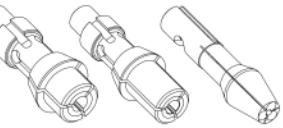
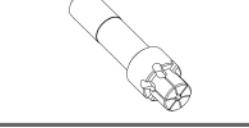
N° Serge Meister	D	L	α	M1	Ø
PD20-37	20	37	20°	M20 x 1	20.0 / 22.0
PD20-43.5	20	43.5	20°	M20 x 1	13.0 / 15.0
PD23-45	23	45	20°	M23 x 1	15.0
PD28-40.5	28	40.5	20°	M28 x 1	15.0



Pinces

Spannzangen

Collets

	F (Normal) F (Normal) <i>F (Normal)</i>	22		MultiSwiss MultiSwiss <i>MultiSwiss</i>	33
	F (Long nez) F (Lange Nase) <i>F (Extended nose)</i>	24		Double cône Doppelkegel <i>double cone</i>	33
	F Wahli F Wahli <i>F Wahli</i>	26		Pince de ravitaillement Spannzangen Stangenlader <i>Feed finger</i>	34
	W (Normal) W (Normal) <i>W (Normal)</i>	27		Transporteur Type B Transport-Zangen Typ B <i>Transporter Type B</i>	34
	W (Long nez) W (Lange Nase) <i>W (Extended nose)</i>	29		Transporteur Type T Transport-Zangen Typ T <i>Transporter Type T</i>	35
	W (SAS 16) W (SAS 16) <i>W (SAS 16)</i>	30		ROL 8 ROL 8 <i>ROL 8</i>	36
	B B <i>B</i>	30		TOR 4 TOR 4 <i>TOR 4</i>	36
	P P <i>P</i>	31		LNS LNS <i>LNS</i>	37
	P (AS 14) P (AS 14) <i>P (AS 14)</i>	31		Expansile Dehnbar <i>Expanding</i>	37
	PR PR <i>PR</i>	32			
	Lambert Lambert <i>Lambert</i>	32			



Pinces

Spannzangen

Collets

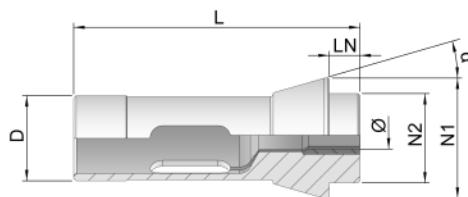
F (Normal)

fig.1

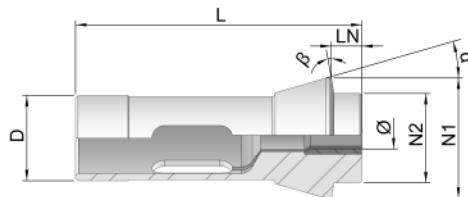
F (Normal)

fig.2

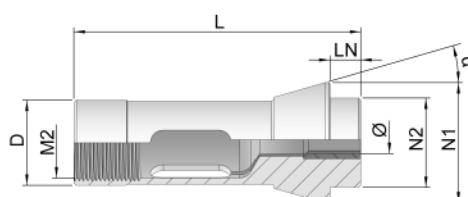


fig.3

**Ø maximum passant en métal dur****Maximaler Ø durchgehend Hartmetall****Maximum Ø through carbide**

N° Serge Meister	D	L	LN	α	β	N1	N2	M2	Max			fig
									Ø	♦	■	
F4.5-15.45	4.5	17.25	1.8	15°		6.75	4.5		2.3	1.5	1.5	1
F6-27	6	30	3	15°		10	6		3.0	2.5	2	1
F7-23	7	26	3	15°		10.5	7		3.5	3.0	2.5	1
F7-36	7	41	5	16°		11	7		3.5	3.0	2.5	1
F8-37.5	8	42	4.5	16°		12	8		4.0	3.5	3.0	1
F10-42	10	47.5	5.5	20°		15.5	10		5.5	5.0	4.0	1
F10-42.6	10	47.5	4.9	20°	12°	16	10		5.5	5.0	4.0	2
F12-40.2	12	44.5	4.3	15°	5°	18.1	12		7.0	6.0	5.0	2
F12-58	12	64	6	16°		18	12		7.0	6.0	5.0	2
F13-58	13	64	6	16°		19	13		7.0	6.0	5.0	1
F13-58-M	13	64	6	16°		19	13	M11 x 0.75	7.0	6.0	5.0	3
F14-40	14	46	6	15°		19.5	15		8.0	7.0	5.5	1
F14-42	14	46	4	13°	12°	18	14		8.0	7.0	5.5	2
F15-22	15	24	2	15°		19.2	15		9.0	7.5	6.0	1
F15-42	15	47	5	20°		22	15		9.0	7.5	6.0	1
F15-58	15	64	6	16°		21	15		9.0	7.5	6.0	1
F16-50	16	55	5	15°		22	16		10.0	8.5	7.0	1
F16-58	16	64	6	16°		21	16		10.0	8.5	7.0	1
F18-58	18	64	6	16°		24	18	M15 x 1	12.0	10.5	8.5	3
F18-60	18	67	7	15°	12°	25	19.5		13.0	11.0	9.0	2
F20-49	20	54	5	15°		26	19		13.0	11.0	9.0	1
F20-55	20	60	5	15°		27	20		14.0	12.0	10.0	1
F20-60	20	67	7	16°		28	21		15.0	13.0	10.5	1

→



Pinces

Spannzangen

Collets

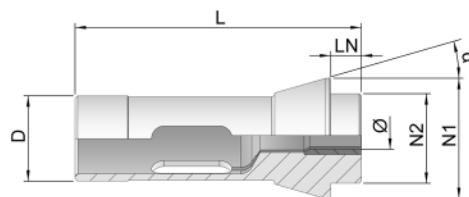
F (Normal)

fig.1

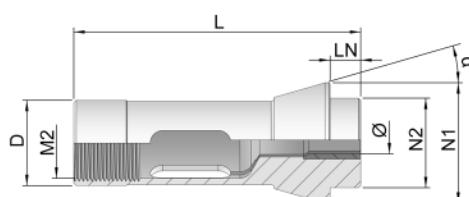
F (Normal)

fig.3

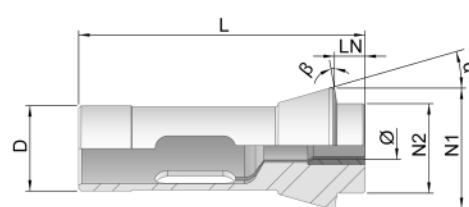
F (Normal)

fig.2

**Ø maximum passant en métal dur****Maximaler Ø durchgehend Hartmetall****Maximum Ø through carbide**

N° Serge Meister	D	L	LN	α	β	N1	N2	Max			fig.
								Ø	◆	■	
F22-49	22	55	6	15°	10°	30	21	15.0	13.0	10.5	2
F22-59	22	66	7	16°		32	25	17.0	14.5	12.0	1
F22-60	22	67	7	13°	12°	28	23.5	16.0	14.0	11.5	2
F24-55	24	62	7	15°		28	22	15.0	13.0	10.5	1
F25-59	25	65	6	15°		34	25	18.0	15.5	12.5	1
F25-67	25	77	10	16°		35	27	20.0	17.0	14.0	1
F26-60	26	67	7	15°		36	28	20.0	17.0	14.0	2
F26-60-C13	26	67	7	13°	12°	32	27.5	20.0	17.0	14.0	2
F27-64.7	27	72.7	8	15°		38	30	22.0	19.0	15.5	1
F28-63	28	70	7	15°	10°	38	28	21.0	18.0	14.5	2
F30-59	30	65	6	15°		38	32	24.0	21.0	17.0	1
F30-70	30	80	10	16°		42	34	24.0	21.0	17.0	1
F32-59	32	65	6	15°		40	34	25.0	21.5	17.5	1
F32-67	32	75	8	15°	10°	45	34	25.0	21.5	17.5	2
F34-70	34	80	10	16°		44	37	28.0	24.5	20.0	1
F35-63	35	70	7	15°	10°	43	34	25.0	21.5	17.5	2
F35-72	35	80	8	15°	10°	48	38	29.0	25.0	20.5	2
F37-82	37	92	10	16°		47	40	31.0	27.0	22.0	1
F38.08-98.5	38.08	107.5	9	15°	6°	49	38	29.0	25.0	20.5	2
F39-71	39	80	9	15°	12°	46	39.5	31.0	27.0	22.0	2
F42-85	42	94	9	15°	10°	55	42	34.0	29.5	24.0	2
F48-85	48	94	9	15°	10°	60	50	39.0	34.0	27.5	2

←



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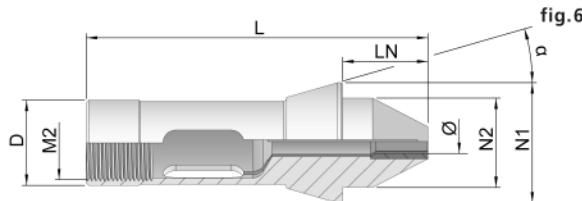
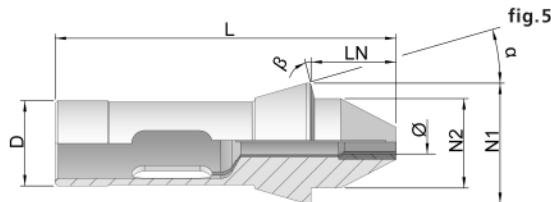
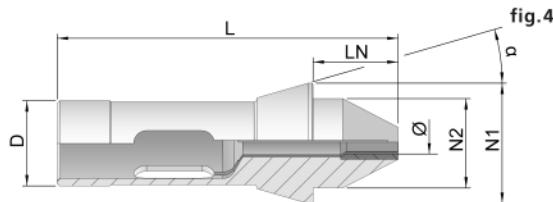
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Pinces

Spannzangen

Collets

F (Long nez)**F (Lange Nase)****F (Extended nose)****Ø maximum passant en métal dur****Maximaler Ø durchgehend Hartmetall****Maximum Ø through carbide**

N° Serge Meister	D	L	LN	α	β	N1	N2	M2	Max			fig
									Ø	◆	■	
F7-36-10	7	46	10	16°		11	7		3.5	3.0	2.5	4
F8-37.5-8	8	45.5	8	16°		12	8	M6 x 0.5	4.0	3.5	3.0	6
F8-37.5-10	8	47.5	10	16°		12	8	M6 x 0.5	4.0	3.5	3.0	6
F8-37.5-12	8	49.5	12	16°		12	8	M6 x 0.5	4.0	3.5	3.0	6
F10-42-8	10	50	8	20°		15.5	10	M8 x 0.5	5.5	5.0	4.0	6
F10-42-10	10	52	10	20°		15.5	10	M8 x 0.5	5.5	5.0	4.0	6
F10-42-12	10	54	12	20°		15.5	10	M8 x 0.5	5.5	5.0	4.0	6
F10-42-16	10	58	16	20°		15.5	10	M8 x 0.5	5.5	5.0	4.0	6
F12-40.2-10	12	50.2	10	15°	5°	18.1	12		7.0	6.0	5.0	5
F13-58-10	13	68	10	16°		19	13	M11 x 0.75	7.0	6.0	5.0	6
F13-58-12	13	70	12	16°		19	13	M11 x 0.75	7.0	6.0	5.0	6
F15-58-13	15	71	13	16°		21	15	M12 x 0.75	9.0	7.5	6.0	6
F15-58-15	15	73	15	16°		21	15	M12 x 0.75	9.0	7.5	6.0	6
F15-58-20	15	78	20	16°		21	15	M12 x 0.75	9.0	7.5	6.0	6
F16-50-20	16	70	20	15°		22	16		10.0	8.5	7.0	4
F16-58-8	16	66	8	16°		21	16	M14 x 0.75	10.0	8.5	7.0	6
F16-58-13	16	71	13	16°		21	16	M14 x 0.75	10.0	8.5	7.0	2
F16-58-15	16	73	15	16°		21	16	M14 x 0.75	10.0	8.5	7.0	2
F16-58-20	16	78	20	16°		21	16	M14 x 0.75	10.0	8.5	7.0	2
F20-49-13	20	62	13	15°		26	19	M18 x 1	13.0	11.0	9.0	6
F20-49-15	20	64	15	15°		26	19	M18 x 1	13.0	11.0	9.0	6
F20-49-20	20	69	20	15°		26	19	M18 x 1	13.0	11.0	9.0	6
F20-60-15	20	75	15	16°		28	21	M17 x 0.75	15.0	13.0	10.5	6

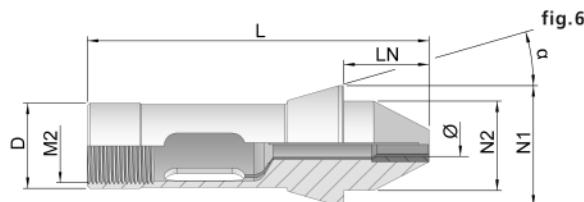
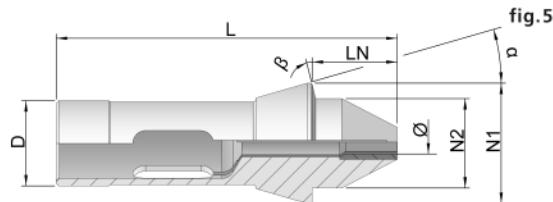
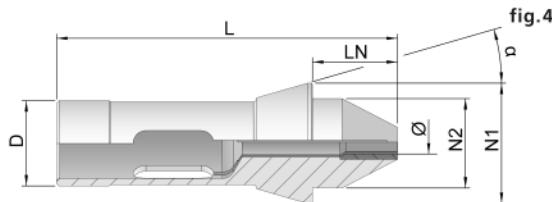
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Pinces

Spannzangen

Collets

F (Long nez)**F (Lange Nase)****F (Extended nose)****Ø maximum passant en métal dur****Maximaler Ø durchgehend Hartmetall****Maximum Ø through carbide**

N° Serge Meister	D	L	LN	α	β	N1	N2	M2	Max			fig
									Ø	◆	■	
F20-60-20	20	80	20	16°		28	21	M17 x 0.75	15.0	13.0	10.5	6
F22-49-15	22	64	15	15°	10°	30	21		15.0	13.0	10.5	5
F22-49-20	22	69	20	15°	10°	30	21		15.0	13.0	10.5	5
F24-55-15	24	70	15	15°		28	22		15.0	13.0	10.5	4
F24-55-20	24	75	20	15°		28	22		15.0	13.0	10.5	4
F25-67-18	25	85	18	16°		35	27	M 22 x 1	20.0	17.0	14.0	6
F25-67-25	25	92	25	16°		35	27	M 22 x 1	20.0	17.0	14.0	6
F27-65-8	27	73	8	15°		38	30		22.0	19.0	15.5	4
F27-65-18	27	83	18	15°		38	30		22.0	19.0	15.5	4
F27-65-25	27	90	25	15°		38	30		22.0	19.0	15.5	4
F28-63-20	28	83	20	15°	10°	38	28		21.0	18.0	14.5	5
F28-63-25	28	88	25	15°	10°	38	28		21.0	18.0	14.5	5
F30-59-20	30	79	20	15°		38	32		24.0	21.0	17.0	4
F32-67-15	32	82	15	15°	10°	45	34		25.0	21.5	17.5	5
F32-67-20	32	87	20	15°	10°	45	34		25.0	21.5	17.5	5
F32-67-25	32	92	25	15°	10°	45	34		25.0	21.5	17.5	5
F35-63-27	35	90	27	15°	10°	43	34		25.0	21.5	17.5	5
F35-72-28	35	100	28	15°	10°	48	38		29.0	25.0	20.5	5
F37-82-20	37	102	20	16°		47	40		31.0	27.0	22.0	4
F37-82-25	37	107	25	16°		47	40		31.0	27.0	22.0	4
F37-82-30	37	112	30	16°		47	40		31.0	27.0	22.0	4
F38.08-98.5-24.5	38.08	123	24.5	15°	6°	49	38		29.0	25.0	20.5	5
F42-85-20	42	105	20	15°	10°	55	42		34.0	29.5	24.0	5



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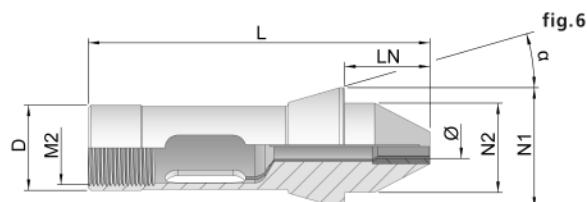
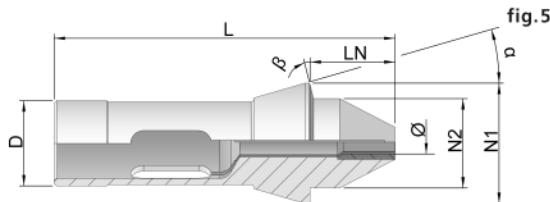
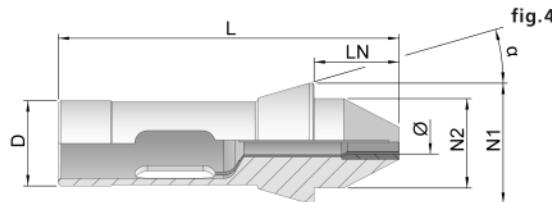
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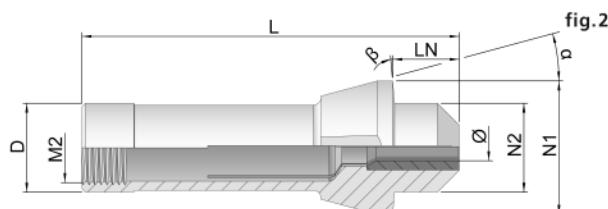
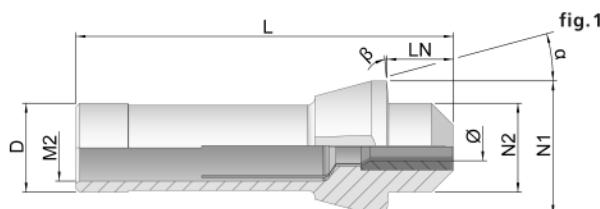
Spannzangen

Collets

F (Long nez)**F (Lange Nase)****F (Extended nose)****Ø maximum passant en métal dur****Maximaler Ø durchgehend Hartmetall****Maximum Ø through carbide**

N° Serge Meister	D	L	LN	α	β	N1	N2	Max			fig.
								Ø	◆	■	
F42-85-25	42	110	25	15°	10°	55	42	34.0	29.5	24.0	5
F48-85-28	48	113	28	15°	10°	60	50	39.0	34.0	27.5	5

←

F Wahli**F Wahli****F Wahli****Ø maximum passant en métal dur****Maximaler Ø durchgehend Hartmetall****Maximum Ø through carbide**

N° Serge Meister	D	L	LN	α	β	N1	N2	M2	Max			fig
									Ø	◆	■	
WA12-9	12	51	9	15°	5°	18	12	8.0 ±0.01	7.0	6.0	5.0	1
WA12-9-M	12	51	9	15°	5°	18	12	M9 x 0.5	7.0	6.0	5.0	2

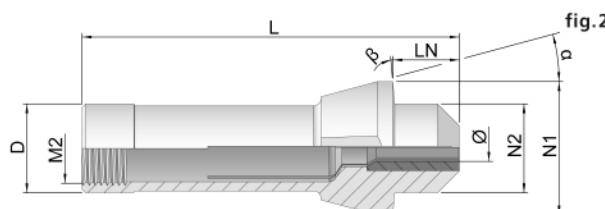
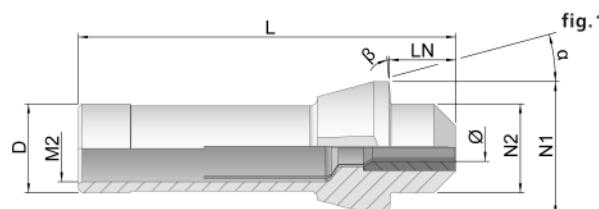
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Pinces

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Collets

F Wahli**F Wahli****F Wahli****Ø maximum passant en métal dur****Maximaler Ø durchgehend Hartmetall****Maximum Ø through carbide**

N° Serge Meister	D	L	LN	α	β	N1	N2	M2	Max			fig
									Ø	●	■	
WA12-11	12	53	11	15°	5°	18	12	8.0 ±0.01	7.0	6.0	5.0	1
WA12-11-M	12	53	11	15°	5°	18	12	M9 x 0.5	7.0	6.0	5.0	2

←

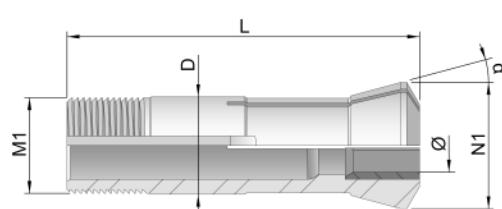
W (Normal)**W (Normal)****W (Normal)**

fig.1

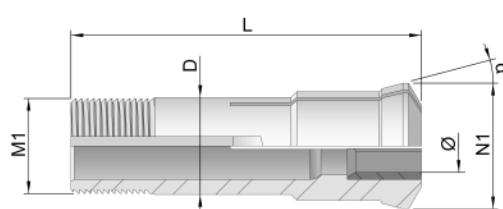


fig.2

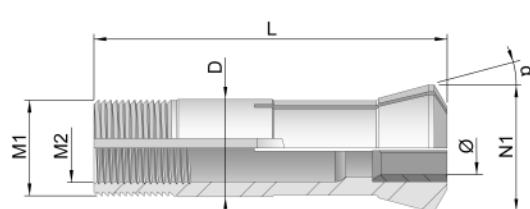


fig.3

**Ø maximum passant en métal dur****Maximaler Ø durchgehend Hartmetall****Maximum Ø through carbide**

N° Serge Meister	D	L	α	N1	M1	Max			fig.
						Ø	●	■	
W10	10	43.6	15°	14	Ø 9.83 x 0.83	6.0	5.0	4.0	1
W12	12	46	15°	16	Ø 11.75 x 1.2	7.0	6.0	5.0	1

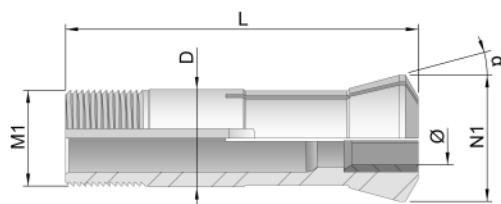
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Collets

W (Normal)

W (Normal)

fig.1

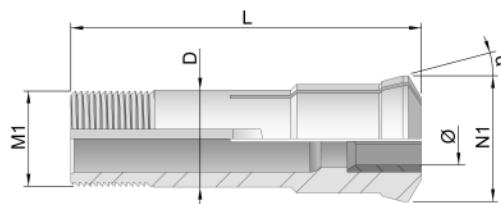
W (Normal)

fig.2

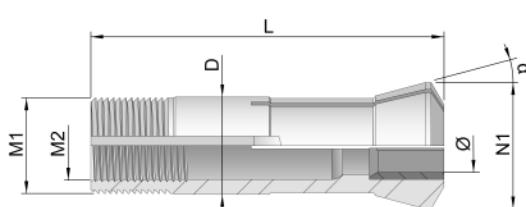


fig.3

**Ø maximum passant en métal dur****Maximaler Ø durchgehend Hartmetall****Maximum Ø through carbide**

N° Serge Meister	D	L	α	N1	M1	M2	Max			fig.
							Ø	◆	■	
W15	15	58.3	15°	20.2	Ø 14.75		10.0	8.5	7.0	1
W20	20	73	15°	26.3	Ø 19.7		15.0	13.0	10.5	1
W20-R	20	73	15°	26.3	Ø 19.7		20.0	17.0	14.0	2
W25	25	97.6	15°	33.7	Ø 24.7		18.0	15.5	12.5	1
W31.75	31.75	87	10°3'	37.4	Ø 31.4	Ø 26.441 x	25.0	21.5	17.5	3

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Collets

W (Long nez)

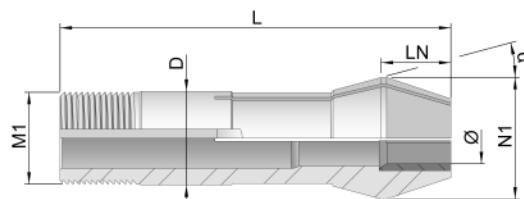


fig.4

W (Lange Nase)

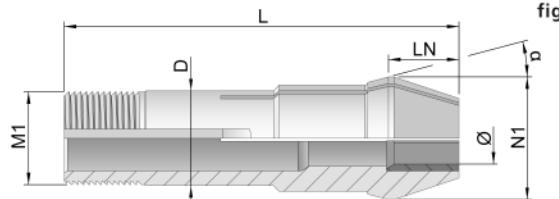


fig.5

W (Extended nose)

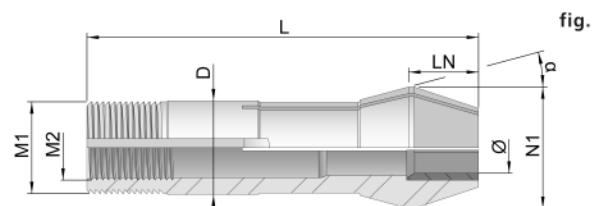


fig.6



\varnothing maximum passant en métal dur

Maximaler \varnothing durchgehend Hartmetall

Maximum \varnothing through carbide

N° Serge Meister	D	L	LN	α	N1	M1	M2	Max			fig
								\varnothing	\diamond	\square	
W10-8.6	10	49.6	8.6	15°	14	\varnothing 9.83 x		6.0	5.0	4.0	4
W12-8.8	12	52	8.8	15°	16	\varnothing 11.75 x		7.0	6.0	5.0	4
W15-12	15	67	12	15°	20.2	\varnothing 14.75 x		10.0	8.5	7.0	4
W15-15	15	73.5	15	15°	20.2	\varnothing 14.75 x		10.0	8.5	7.0	4
W15-20	15	78.5	20	15°	20.2	\varnothing 14.75 x		10.0	8.5	7.0	4
W20-15.5	20	84.5	15.5	15°	26.3	\varnothing 19.7 x		15.0	13.0	10.5	4
W20-15.5-R	20	84.5	15.5	15°	26.3	\varnothing 19.7 x		20.0	17.0	14.0	5
W20-25.5	20	94.5	25.5	15°	26.3	\varnothing 19.7 x		15.0	13.0	10.5	4
W25-19.7	25	112.2	19.7	15°	33.7	\varnothing 24.7 x		18.0	15.5	12.5	4
W25-19.7-R	25	112.2	19.7	15°	33.7	\varnothing 24.7 x		18.0	15.5	12.5	5
W25-19.7-M	25	112.2	19.7	15°	33.7	\varnothing 24.7 x	M14	12.0	10.5	8.5	6
W31.75-25.4	31.7	108.7	25.4	10°3'	37.4	\varnothing 31.4 x	\varnothing 26.441 x	25.0	21.5	17.5	6



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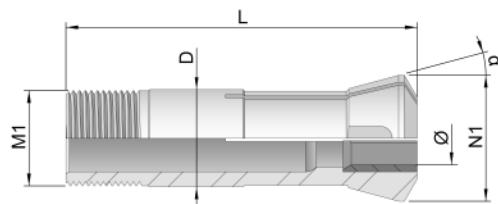
W (SAS 16)**W (SAS 16)**

fig.7

**W (SAS 16)****Ø maximum passant en métal dur****Maximaler Ø durchgehend Hartmetall****Maximum Ø through carbide**

N° Serge Meister	D	L	α	N1	M1	Max			fig.
						Ø	◆	■	
W25-94	25	94	16°	35	M25 x 1	18.0	15.5	12.5	7

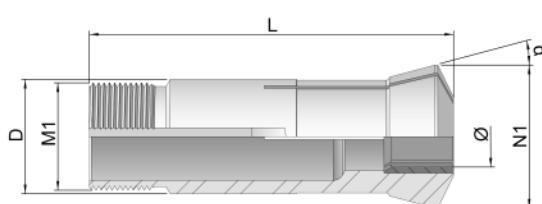
B**B****B**

fig.1

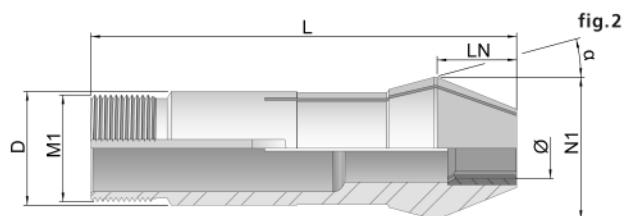


fig.2

**Ø maximum passant en métal dur****Maximaler Ø durchgehend Hartmetall****Maximum Ø through carbide**

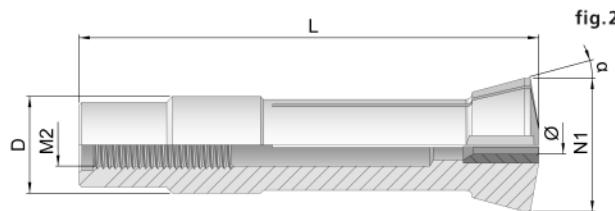
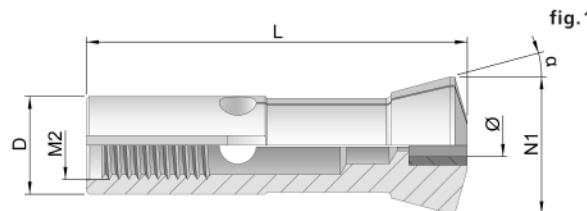
N° Serge Meister	D	L	LN	α	N1	M1	Max			fig.
							Ø	◆	■	
B6-31.3	6	31.3		20°	10.5	Ø5 x 0.706	2.5	2.0	1.5	1
B6-31.3-V2	6	31.3		20°	9	Ø5 x 0.706	2.5	2.0	1.5	1
B6.5-35.5	6.5	35.5		20°	10.5	Ø5.5 x 40f	2.5	2.0	1.5	1
B8-35.5	8	35.5		20°	13	Ø6.82x0.625	4.0	3.5	3.0	1
B8-35.5-7	8	40.5	7	20°	13	Ø6.82x0.625	4.0	3.5	3.0	2
B32-102	32	102		15°	40	M30 x 1.5	23.0	20.0	16.5	1
B32-106	32	106		15°	40	Ø29.7 x 15f"	23.0	20.0	16.5	1
B32-106-24	32	124	24	15°	40	Ø29.7 x 15f"	23.0	20.0	16.5	2
B45-115	45	115		15°	53	M42 x 1.5	35.0	30.0	25.0	1



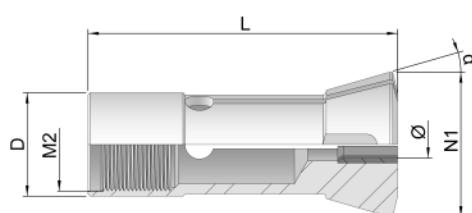
Pinces

Spannzangen

Collets

P**P****P** **\varnothing maximum passant en métal dur****Maximaler \varnothing durchgehend Hartmetall****Maximum \varnothing through carbide**

N° Serge Meister	D	L	α	N1	M2	Max			fig.
						\varnothing	\bullet	\blacksquare	
P4.5-22.9	4.5	22.9	15°	6.75	M3.35	1.0	0.8	0.7	1
P5-22.9	5	22.9	15°	7	M3.5	1.0	0.8	0.7	1
P6-24.1	6	24.1	20°	8.5	M4	2.0	1.7	1.4	1
P6-27.2	6	27.2	15°	8.5	M4	2.0	1.7	1.4	1
P10-39	10	39	15°	14	M7	4.0	3.5	2.8	1
P16-76	16	76	15°	22	M8 x 1	6.0			2

P (AS 14)**P (AS 14)****P (AS 14)** **\varnothing maximum passant en métal dur****Maximaler \varnothing durchgehend Hartmetall****Maximum \varnothing through carbide**

N° Serge Meister	D	L	α	N1	M2	Max			fig.
						\varnothing	\bullet	\blacksquare	
P25-75	25	75	16°	35	M22 x 1	16.0	14.0	11.5	3



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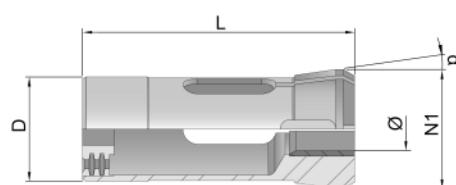
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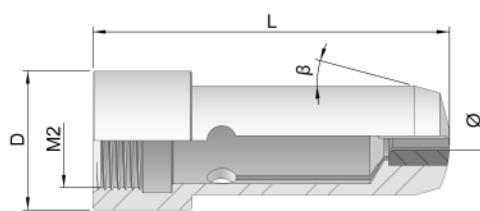
Pinces

Spannzangen

Collets

PR**PR****PR****Ø maximum passant en métal dur****Maximaler Ø durchgehend Hartmetall****Maximum Ø through carbide**

N° Serge Meister	D	L	α	N1	Max		
					Ø	◆	■
PR28-73	28	73	8	32	20.0	17.0	14.0
PR35.5-80	35.5	80	8	40	25.0	21.5	17.5

Lambert**Lambert****Lambert****Ø maximum passant en métal dur****Maximaler Ø durchgehend Hartmetall****Maximum Ø through carbide**

N° Serge Meister	D	L	β	M2	Max		
					Ø	◆	■
L14-34	14	34	15°	M10 x 0.5	6.0		
L14-36	14	36	15°	M10 x 0.5	6.0		

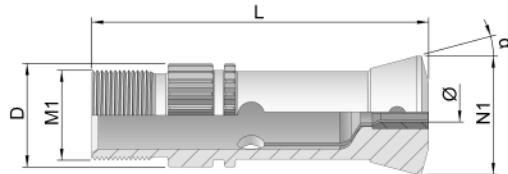


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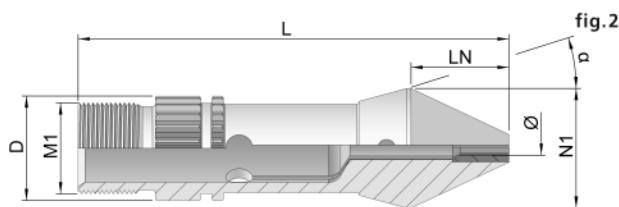
Collets

MultiSwiss



MultiSwiss

fig.1



MultiSwiss



Ø maximum passant en métal dur

Maximaler Ø durchgehend Hartmetall

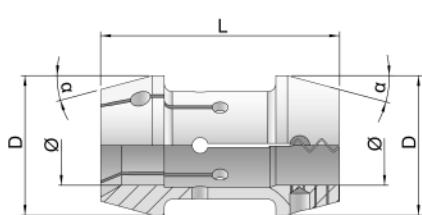
Maximum Ø through carbide

N° Serge Meister	D	L	LN	α	N1	M1	Max			fig.
							Ø	◆	■	
MS23-75	23	75		15°	26.3	M20 x 1	14.0	12.0	10.0	1
MS23-75-20	23	95	20	15°	26.3	M20 x 1	14.0	12.0	10.0	2

Double cône

Doppelkegel

double cone



Ø maximum passant en acier

Maximaler Ø durchgehend Stahl

Maximum Ø through steel

N° Serge Meister	D	L	α	Max		
				Ø	◆	■
DC35-60	35	60	15°	26.0	22.5	18.0
DC43-68	43	68	14°	32.0	27.5	22.5



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Pince de ravitaillement**Spannzangen Stangenlader****Feed finger**

fig.1

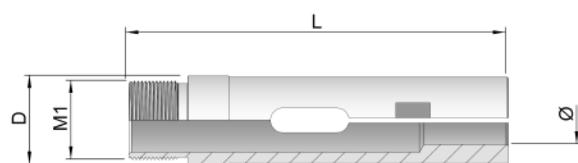
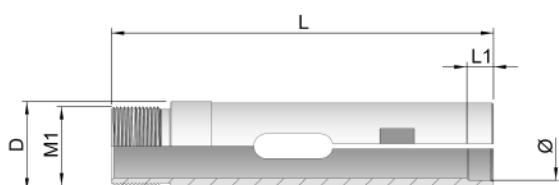
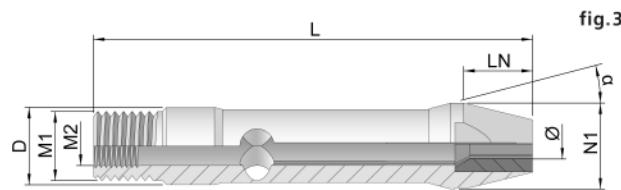
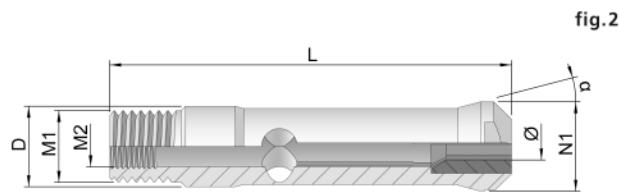
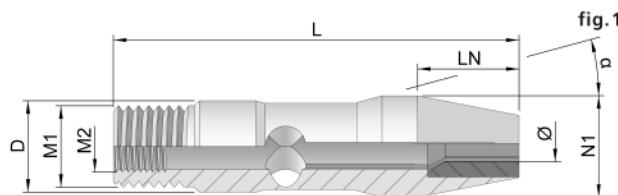


fig.2

**Ø maximum passant en acier****Maximaler Ø durchgehend Stahl****Maximum Ø through steel**

N° Serge Meister	D	L	M1	L1	Ø	Fig.
PC18-77.3-A	18.0	77.3	M16.0x0.75		13.0	1
PC18-77.3-B	18.0	77.3	M16.0x0.75	5	16.0	2

Transporteur Type B**Transport-Zangen Typ B****Transporter Type B****Ø maximum passant en métal dur****Maximaler Ø durchgehend Hartmetall****Maximum Ø through carbide**

N° Serge Meister	D	L	LN	α	N1	M1	M2	Max			fig
								Ø	◆	■	
TB9-30-11	9	41	11	15°	10	M8 x 0.75	M5 x 0.5	4.0	3.5	3.0	1
TB9-45	9	45		15°	10	M8 x 0.75	M5 x 0.5	4.0	3.5	3.0	2
TB9-45-6	9	51	6	15°	10	M8 x 0.75	M5 x 0.5	4.0	3.5	3.0	3



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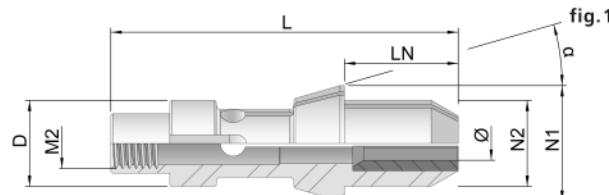


Pinces

Spannzangen

Collets

Transporteur Type T



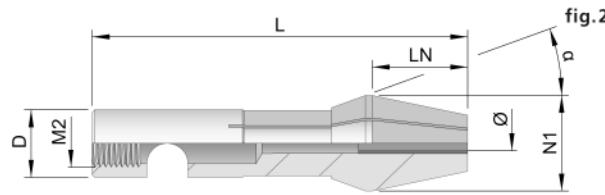
LN sur demande

LN Anfrage

LN upon request



Transport-Zangen Typ T



LN sur demande

LN Anfrage

Transporter Type T



\varnothing maximum passant en métal dur

Maximaler \varnothing durchgehend Hartmetall

Maximum \varnothing through carbide

N° Serge Meister	D	L	LN	α	N1	N2	M2	Max			fig.
								\varnothing	\bullet	\blacksquare	
TT5	5	26	10	16°	7	5		1.5	1.3	1.0	1
TT05	5	27.5	7	20°	7		M3.5	1.5	1.3	1.0	2
TT7	7	28.5	10	16°	9.5	7	M4 x 0.5	2.0	1.7	1.4	1
TT8	8	44.5	14	16°	11	8	M4 x 0.5	2.0	1.7	1.4	1
TT10	10	41	13	16°	13.5	10	M6 x 0.5	5.0	4.5	3.5	1
TT12	12	46	14.5	16°	16	12	M6 x 0.5	5.0	4.5	3.5	1



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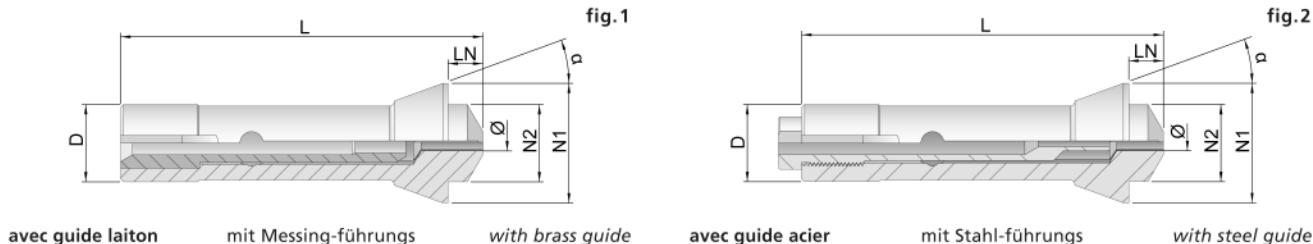
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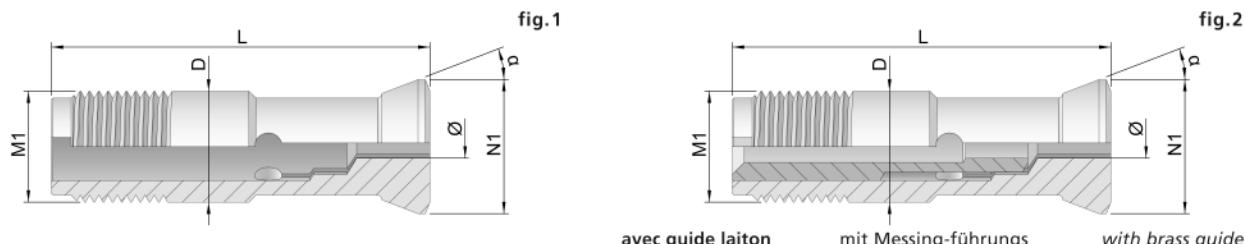
Pince

Spannzangen

Collets

ROL 8**ROL 8****ROL 8****Ø maximum passant en acier****Maximaler Ø durchgehend Stahl****Maximum Ø through steel**

N° Serge Meister	D	L	LN	α	N1	N2	M2	Max			fig.
								Ø	◆	■	
ROL8	10	47.5	5	20°	15.5	10		5.0	4.0	3.5	1
ROL8-M	10	47.5	5	20°	15.5	10	M6 x 0.5	5.0	4.0	3.5	2

TOR 4**TOR 4****TOR 4****Ø maximum passant en acier****Maximaler Ø durchgehend Stahl****Maximum Ø through steel**

N° Serge Meister	D	L	α	N1	M1	Max			fig.
						Ø	◆	■	
TOR4	12	41	21°	14.5	M12 x 1	6.5	5.5	4.5	1
TOR4-G	12	41	21°	14.5	M12 x 1	4.5	4.0	3.0	2



Pinces

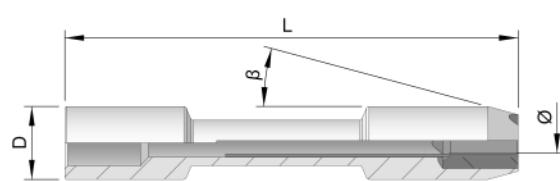
Spannzangen

Collets

LNS

LNS

LNS



\varnothing maximum passant en métal dur

Maximaler \varnothing durchgehend Hartmetall

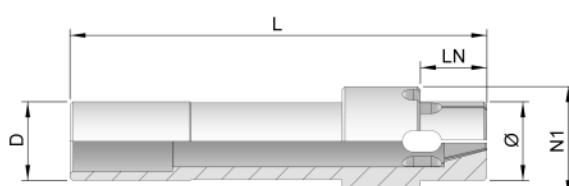
Maximum \varnothing through carbide

N° Serge Meister	D	L	β	Max		
				\varnothing	\diamond	\blacksquare
LNS4.8	4.8	30	15°	2.7	2.3	1.9

Expansible

Dehnbar

Expanding



4 ou 6 Fentes acier

4 oder 6 Schlitz Stahl

4 or 6 slot steel

N° Serge Meister	D	L	LN	N1	\varnothing
EXP13-57	13	69	12	18	3.5



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Options

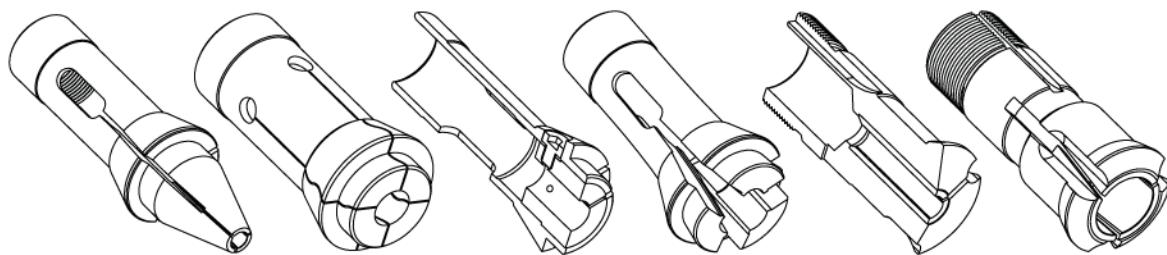
Optionen

Options

Options

Optionen

Options



Options

Optionen

Options

*

Canon
Führungsbüchsen
Guide bushes

Pince
Spannzangen
Collets

Option

Optionen

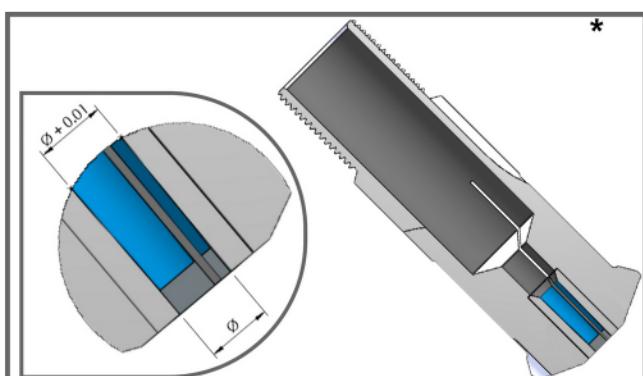
Options

Canon + Pince
Führungsbüchsen + Spannzangen
Guide bushes + Collets

Option

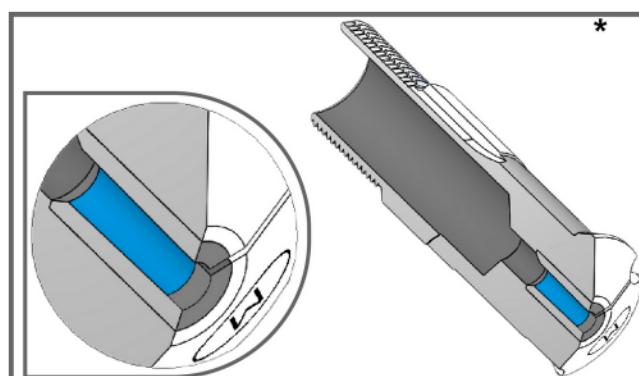
Optionen

Options



Rôdage inox

Ø 1mm - 8mm



Rodieren Inox

Ø 1mm - 8mm

Stainless-steel lapping

Ø 1mm - 8mm



Options

Optionen

Options



Insert ou complet bronze



Einfügen oder vervollständigen Bronze

Insert or complete bronze



Traitement de surface

Oberflächenbehandlung

Surface traitement (coating)

TiN

TiN

TiN



Traitement de surface

Oberflächenbehandlung

Surface traitement (coating)

CROMVlc ®

CROMVlc ®

CROMVlc ®



Options

Optionen

Options



Traitement de surface

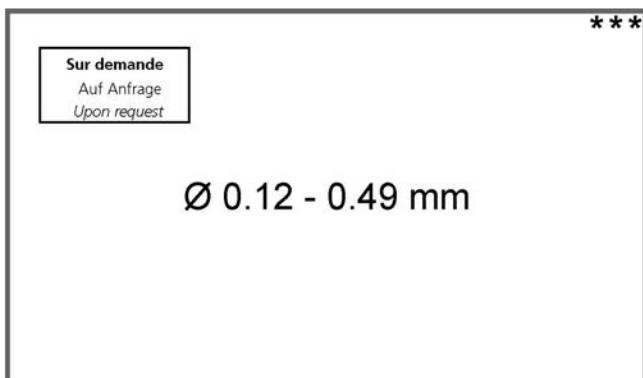
Oberflächenbehandlung

Surface treatment (coating)

MOVIC ®

MOVIC ®

MOVIC ®



Petits Ø

Kleine Ø

Small Ø



Long métal dur

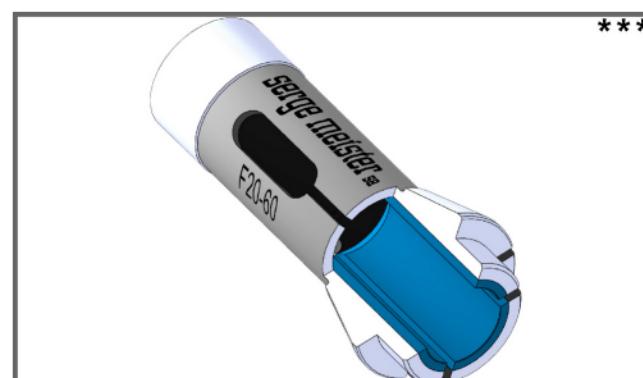
Lang Hartmetall

Long carbide

Longueurs standard : 28, 30, 35,
40mm

Standard-Längen : 28, 30, 35, 40mm

Standard lengths : 28, 30, 35, 40mm



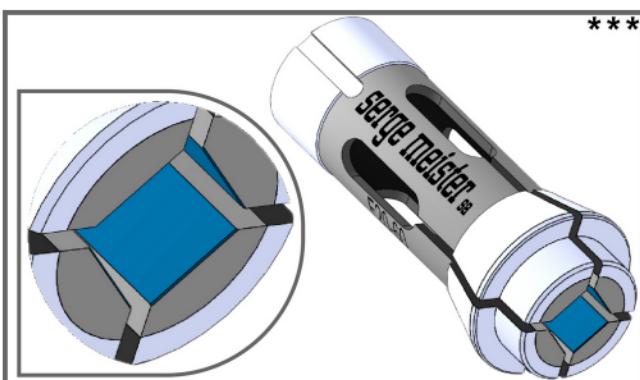
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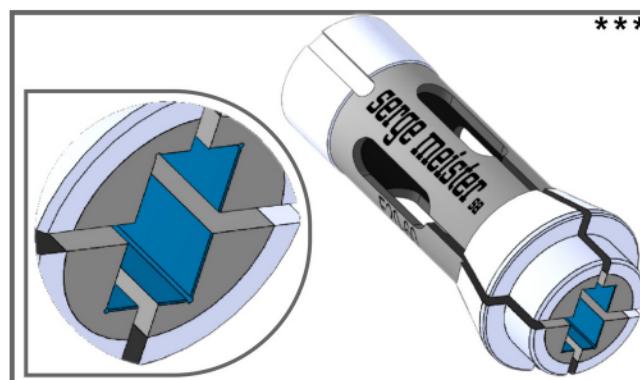
Options

Optionen

Options

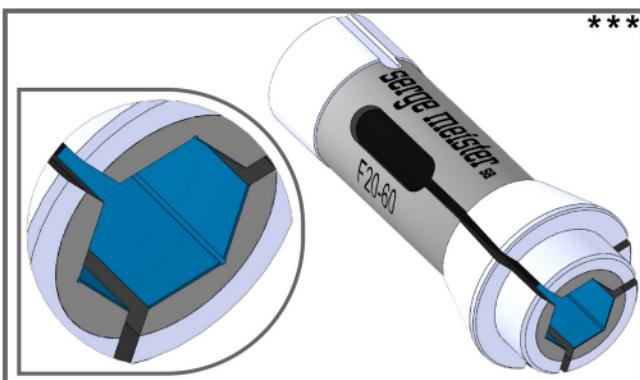


Alésage carré, rectangle

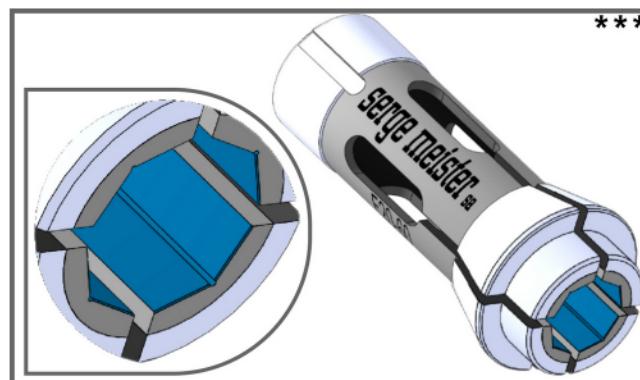


4-kant, Rechteck Bohrung

Square, rectangle bore

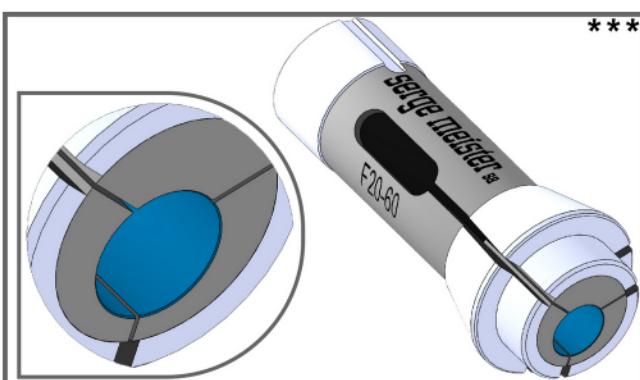


Alésage 6, 8 pans



6, 8-kant Bohrung

hex, octa bore



Alésage excentrique

Exzentrische Bohrung

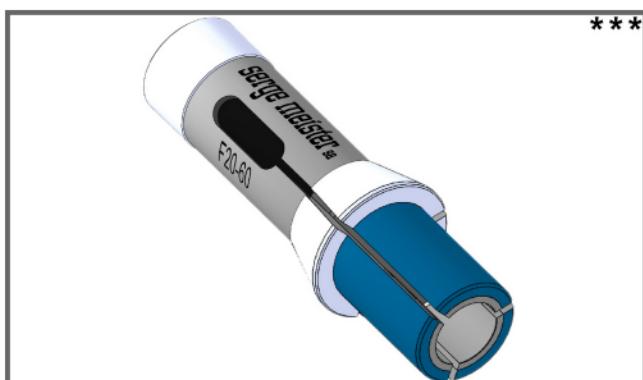
Excentric bore



Options

Optionen

Options



Longueur du nez hors standard

Nasenlänge

Nose length



Cône métal dur

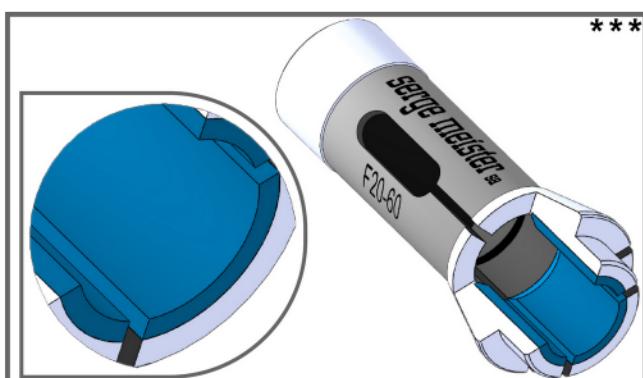
Disponible pour la plupart des références.

Hartmetall - Konus

Verfügbar für fast alle Büchsen.

Carbide cone

Available for most bush types according to application.



Angle vif

Ohne Fase

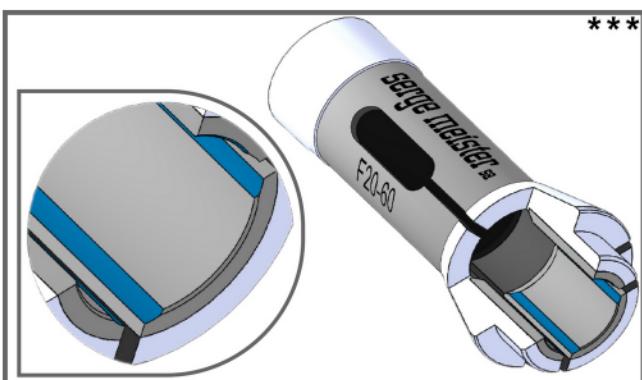
Sharp edge



Options

Optionen

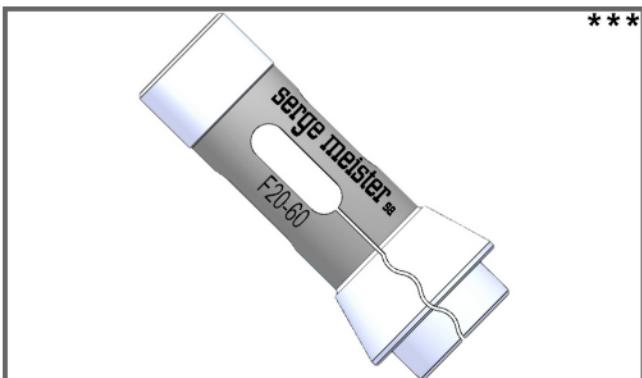
Options



Anglage fentes

Fase an Schlitze

Relieved slots



Fentes "Wave"

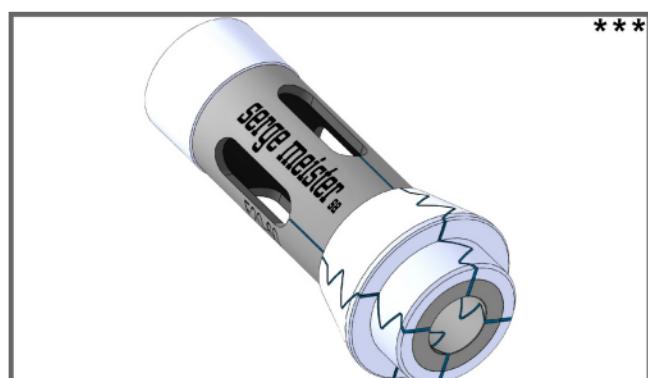


"Wave" Schlitze

"Wave" Slots



Fentes "Zigzag"



"Zigzag" Schlitze

"Zigzag" Slots



Options

Optionen

Options

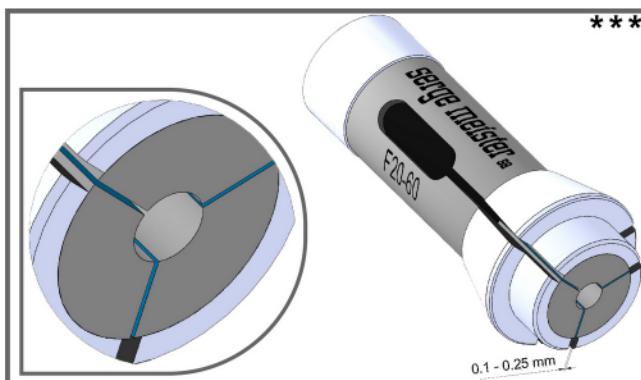


Entrée(s) de clavette(s)

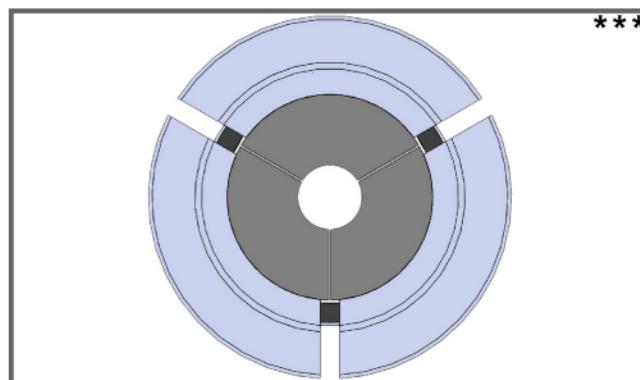


Nute

Keyway

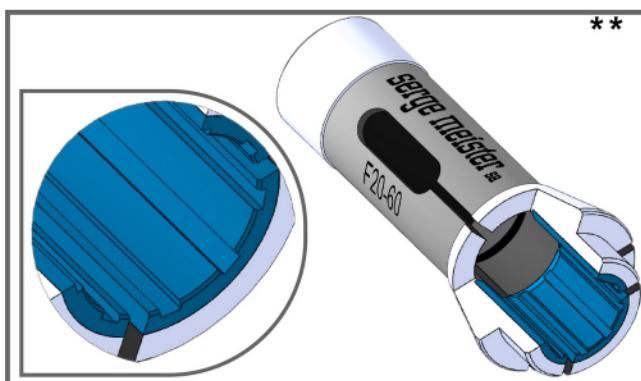


Fentes fines

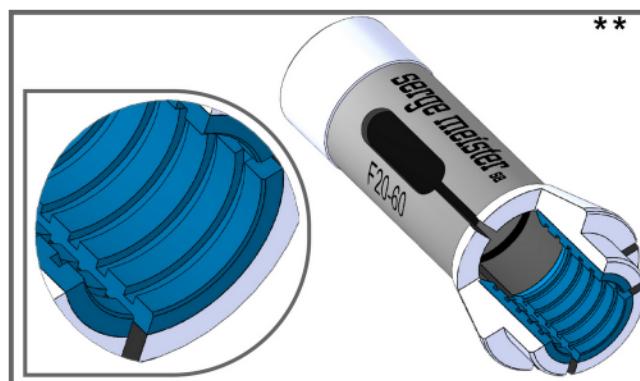


Feine Schlitze

Narrow slots



Alésages rainurés, striés



Bohrung mit Querrillen

Grooved and serrated bore



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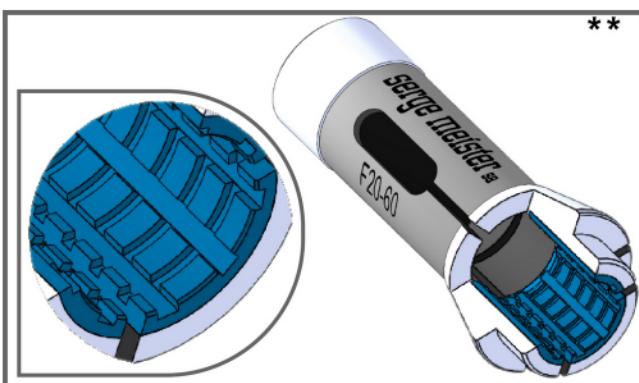
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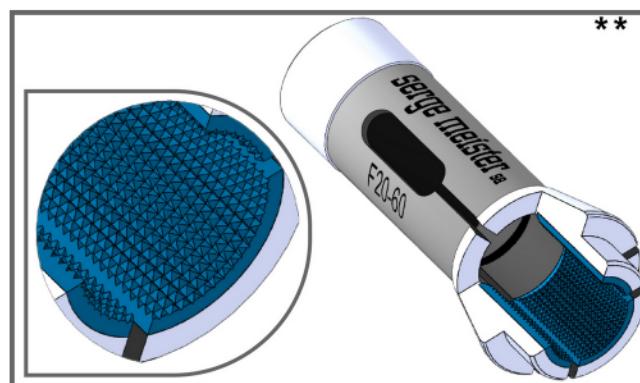
Options

Optionen

Options

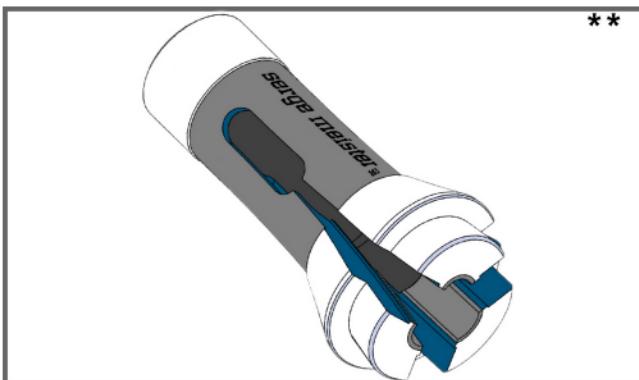


Alésages rainurés, striés



Bohrung mit Querrillen

Grooved and serrated bore



Ouverture de la pince

Oeffnung der Zangen

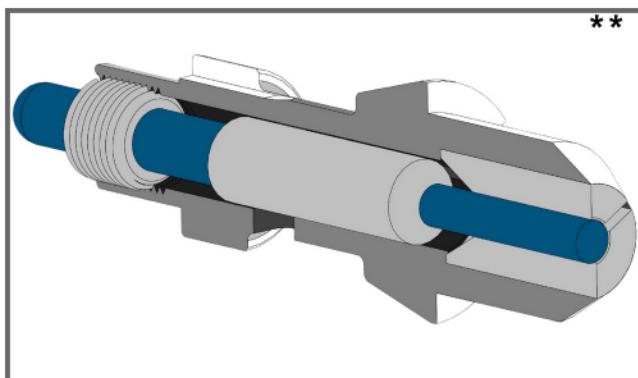
Opening of collets



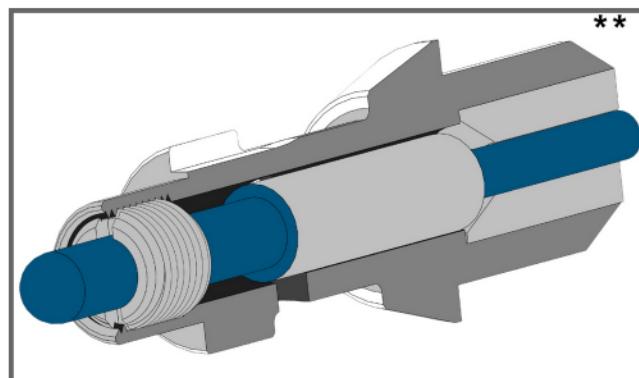
Options supplémentaires

Zusatz-Optionen

Additional options



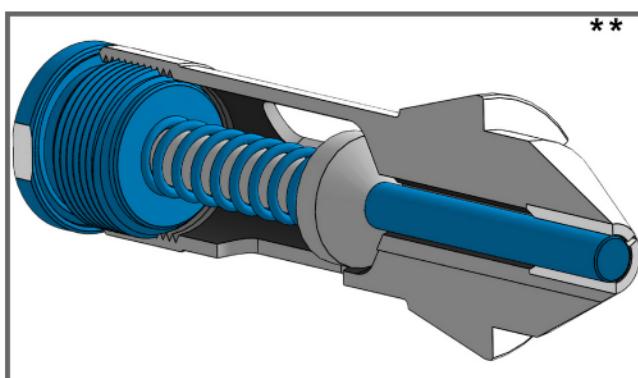
Ejecteur



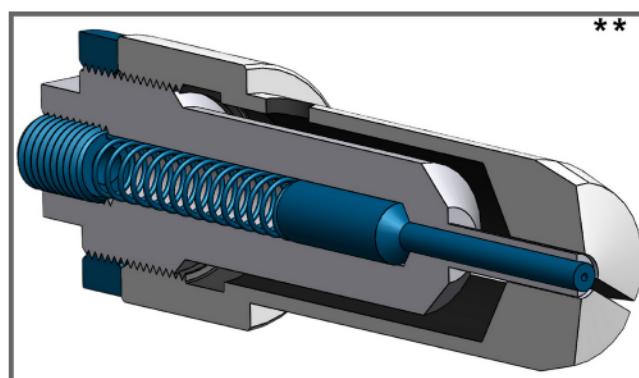
Ausswerfer

**

Ejector



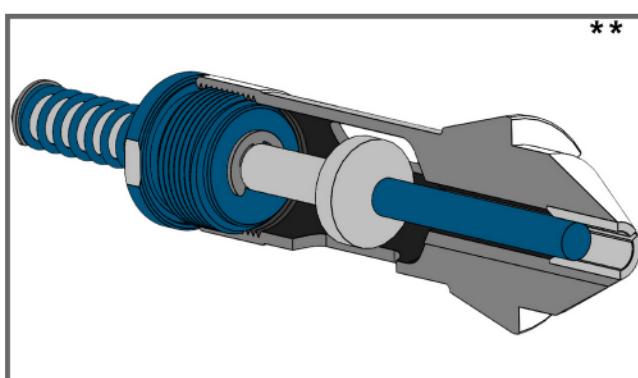
Ejecteur Type A



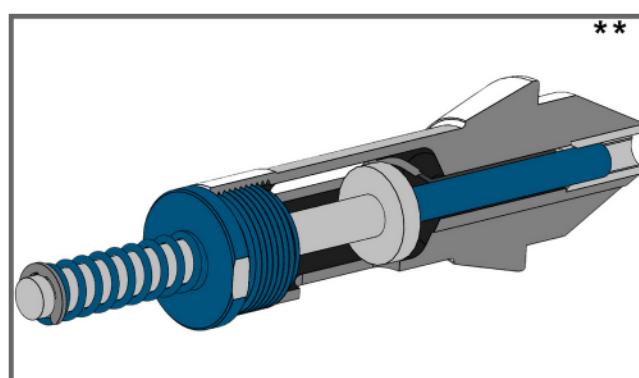
Ausswerfer Typ A

**

Ejector Type A



Ejecteur Type B



Ausswerfer Typ B

**

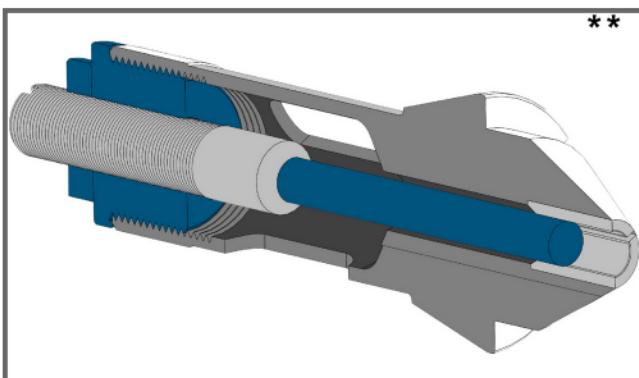
Ejector Type B



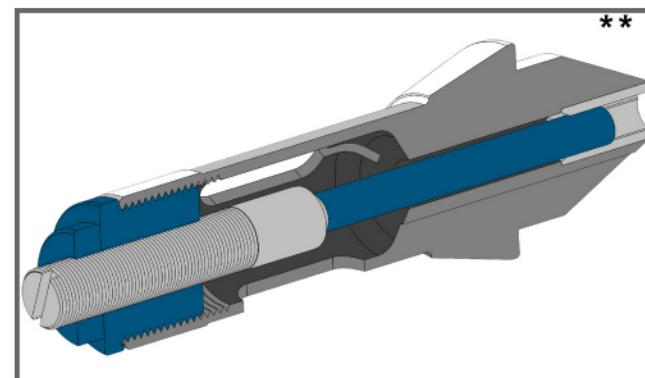
Options supplémentaires

Zusatz-Optionen

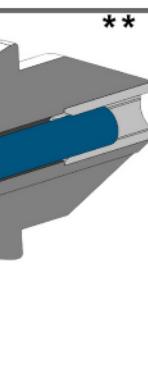
Additional options



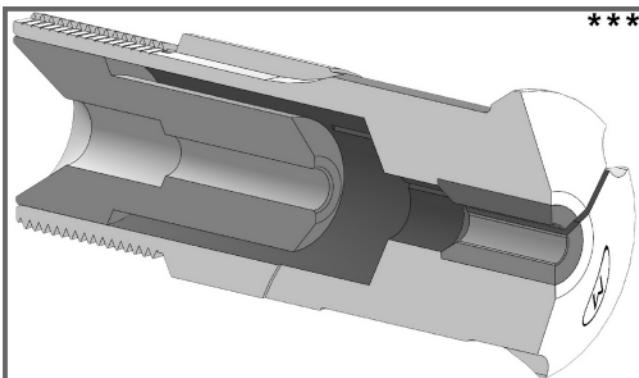
Butée



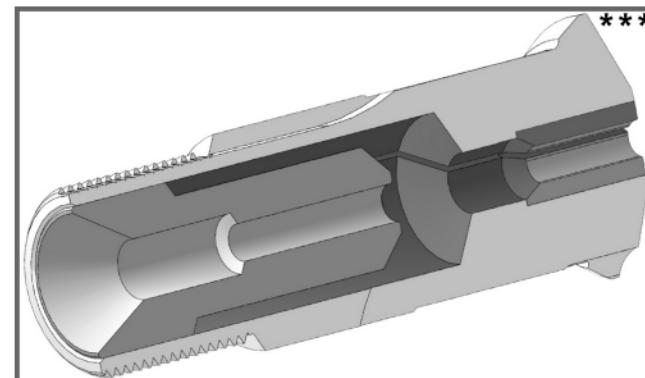
Anschlag



Back stops

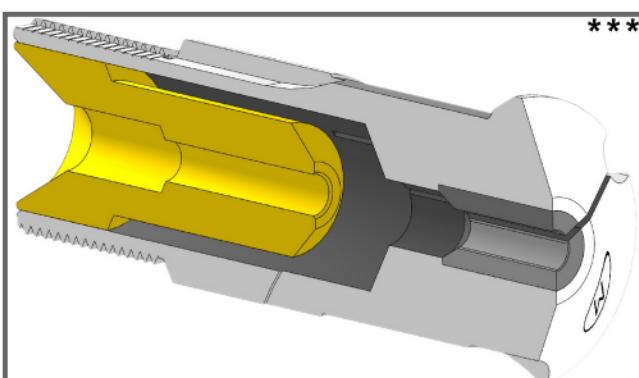


Guide de précision acier

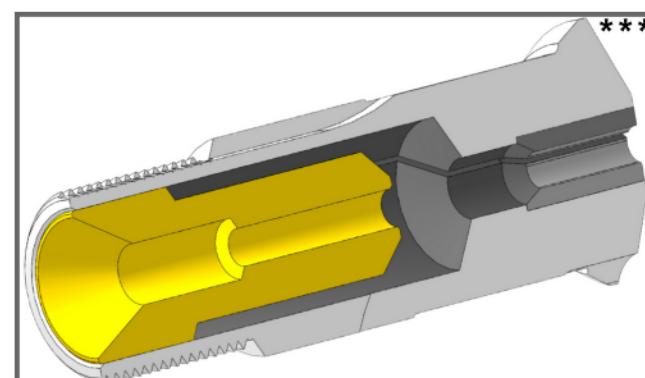


Präzisionsführung Stahl

Precision guide steel



Guide laiton



Messing-Führung

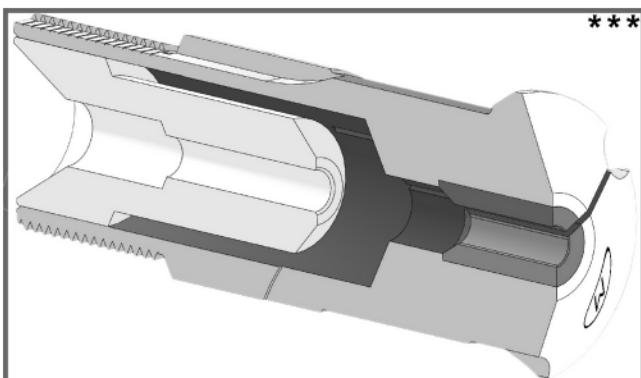
Brass guide



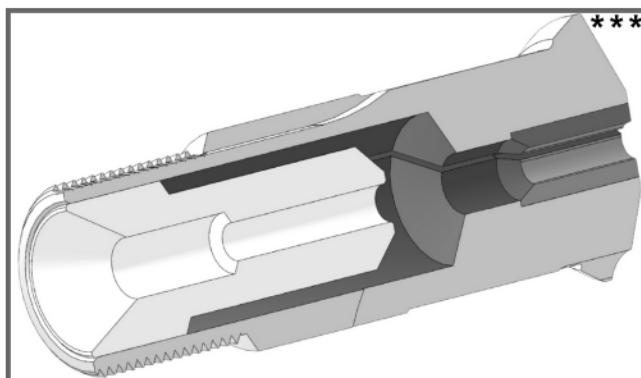
Options supplémentaires

Zusatz-Optionen

Additional options



Guide plastique



Kunststoffführung

Plastic guide



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Douilles

Hülsen

Sleeves



Douille + écrou
Hülse + Mutter
Sleeve + nut 51



Porte Pince
Zangenhülse
Collet sleeve 52



Douilles

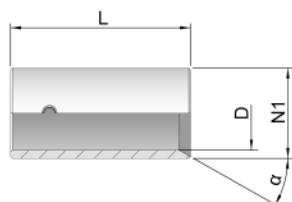
Hülsen

Sleeves

Douille + écrou



Hülse + Mutter



Sleeve + nut

N° Serge Meister	D	L	α	N1
D7-10-25-16	7	24	16°	10
D9-12-39-16	9	39	16°	12
D9-13-39-16	9	39	16°	13
D9-13-40-60	9	40	30°	13
D9-15-40-30	9	40	30°	15
D11-15-40-30	11	40	30°	15
D11-15-50-16	11	50	16°	15
D12-16-40-30	12	40	30°	16
D12-16-48.5-16	12	48.5	16°	16
D16-20-50-30	16	50	30°	20
D16-22-52-16	16	52	16°	22
D16-20-56-16	16	56	16°	20
D17-22-50-30	17	50	30°	22
D18-22-44-30	18	44	30°	22
D18-22-50-30	18	50	30°	22
D20-25-45-30	20	45	30°	25
D22-30-63-16	22	63	16°	30
D22-32-63-16	22	63	16°	32
D22-32-64-16	22	64	16°	32
D22-34-64-16	22	64	16°	34
D22-36-64-16	22	64	16°	36
D24-30-50-30	25	50	30°	30
D25-32-50-30	25	50	30°	32
D28-40-71-30	28	71	30°	40
D28-56-71-30	28	71	30°	56
D32-40-50-30	32	50	30°	40



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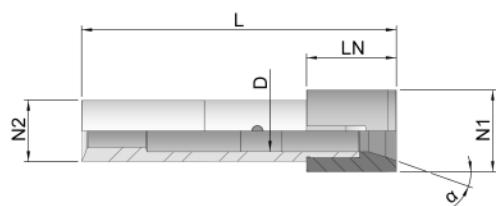
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Douilles

Hülsen

Sleeves

Porte Pince**Zangenhülse****Collet sleeve**

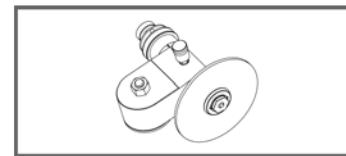
N° Serge Meister	D	L	LN	α	N1	N2
PP7-13-36-15	7	36	25	15°	14	13
PP8-12-66-16	8	66	16	16°	15	12
PP10-15-60-20	10	60	34	20°	20	15
PP10-20-62.7-20	10	62.7	7	20°	24	20
PP10-14-77-20	10	77	22	20°	19	14
PP10-15-77-20	10	77	22	20°	20	15
PP10-18-85.5-20	10	85.5	32	20°	23.8	18
PP10-18-88-20	10	88	22	20°	23	18
PP10-18-93-20	10	93	22	20°	21	18
PP13-18-85.5-16	13	85.5	32	16°	23.8	18
PP13-18-88-16	13	88	22	16°	23	18
PP14-20-62.7-13	14	62.7	7	13°	24	20
PP14-21-66-13	14	66	22	13°	24	21
PP15-21-54.7-20	15	54.7	11.4	20°	25	21
PP15-20-85-16	15	85	21	16°	24	20
PP15-20-86-16	15	86	14	16°	27	20
PP15-22-90-16	15	90	22	16°	26	22
PP15-22-91-16	15	91	30	16°	26	22
PP16-22-90-16	16	90	22	16°	26	22
PP16-22-91-16	16	91	30	16°	26	22
PP20-28-114-16	20	114	38	16°	33	28



Spécialités Serge Meister

Spécialités Serge Meister

Spécialités Serge Meister



Appareil à meuler
Schleifapparat 54
Grinding unit



Canon tournant
Mitlaufende
Führungsbüchse 55
Revolving guide bush



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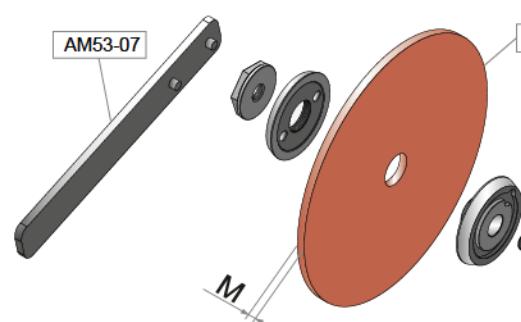


Catalogue 2022

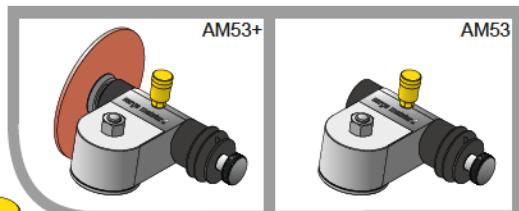
Katalog 2022

Catalog 2022

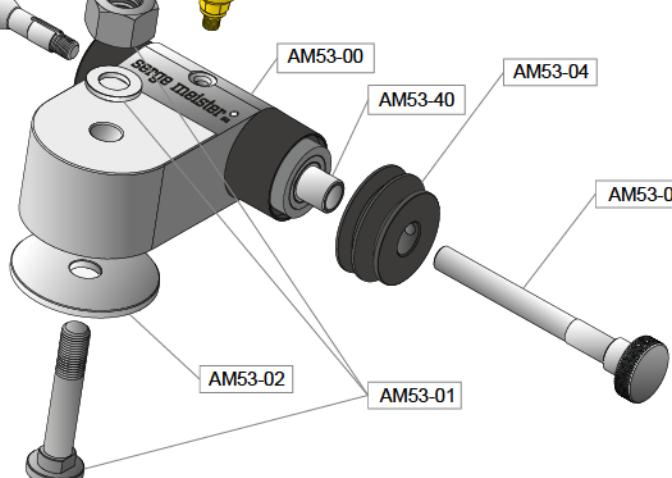
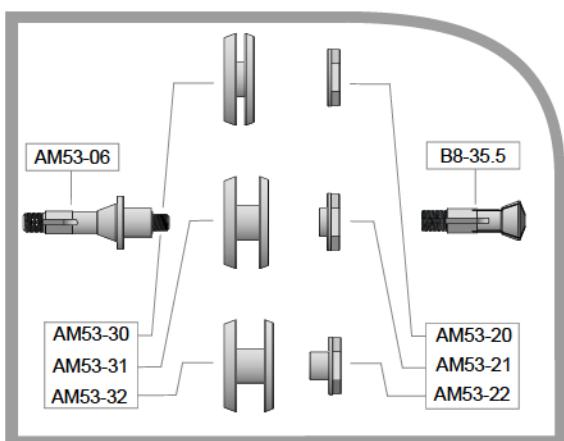
Appareil à meuler



Schleifapparat



Grinding unit



- 8'000 tr/min max

- Huile MOTOREX COREX HLP-D 10
(ISO 2-680)

- 8'000 u/min ma

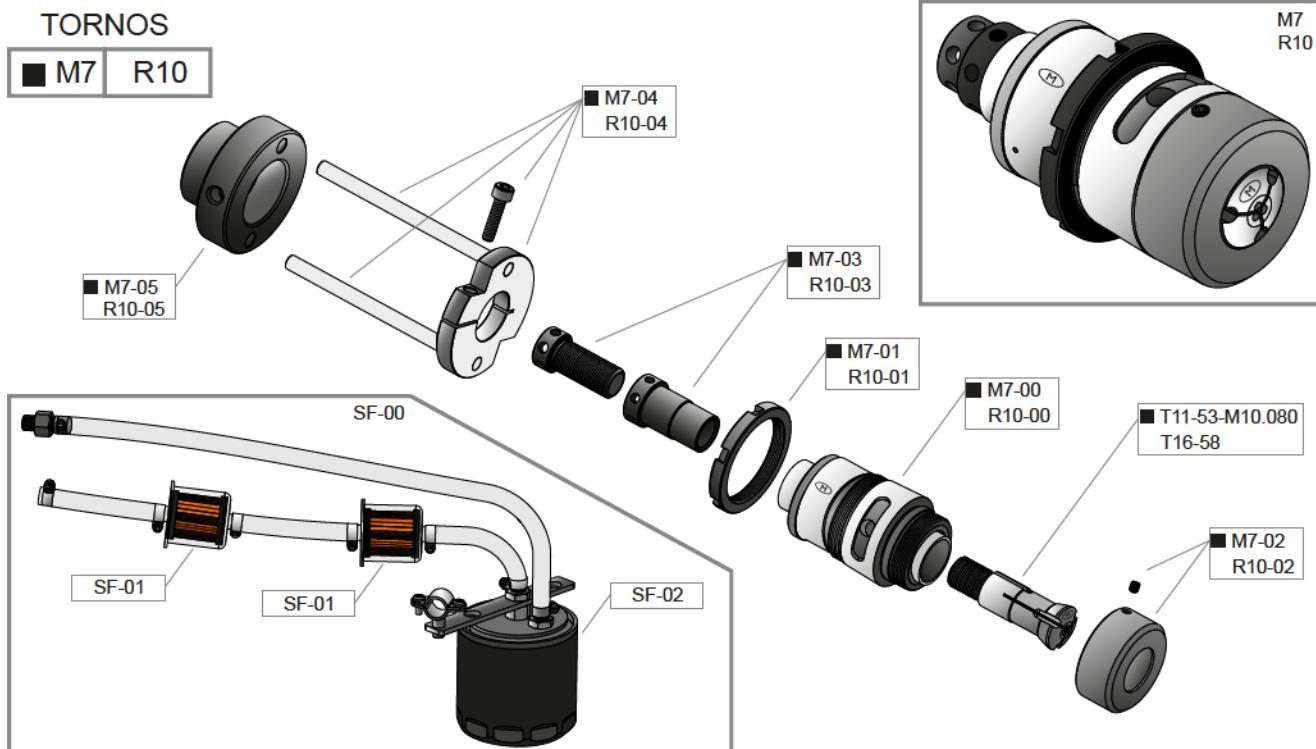
- Öl MOTOREX COREX HLP-D 1
(ISO 2-680)

- 8'000 r.p.m max

- Oil MOTOREX COREX HLP-D 10
(ISO 2-680)

N° Serge Meister	M	AM53	AM53+
AM53-00		x	x
AM53-40		x	x
AM53-01		x	x
AM53-02		x	x
AM53-03		x	x
AM53-04		x	x
AM53-05		x	x
AM53-06			x
AM53-07			x
AM53-10	4,2 mm		x
AM53-20	(1) 3mm - 4,		x
AM53-30	(1) 3mm - 4,		x
AM53-21	(2) 4,5mm -		
AM53-31	(2) 4,5mm -		
AM53-22	(3) 8mm - 1		
AM53-32	(3) 8mm - 1		





- 10'000 tr/min max

- 10'000 u/min max

- 10'000 r.p.m max

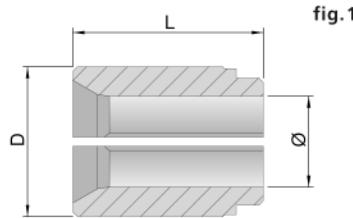
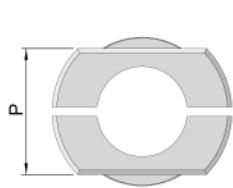
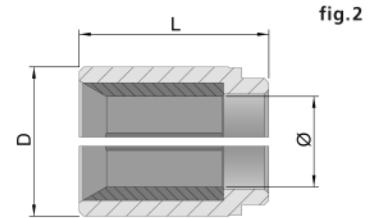
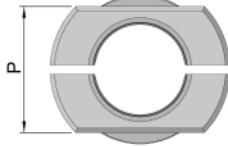
N° Serge Meister	M7	M7+	R10	R10+
M7-00	x	x		
M7-01	x	x		
M7-02	x	x		
M7-03	x	x		
M7-04		x		
M7-05	x			
MS7-05				
R10-00			x	x
R10-01			x	x
R10-02			x	x
R10-03			x	x
R10-04				x
R10-05				x
SF-00	x			x
SF-01				
SF-02				



Mâchoires

Backen

Jaws

Mâchoires**Backen****Jaws**

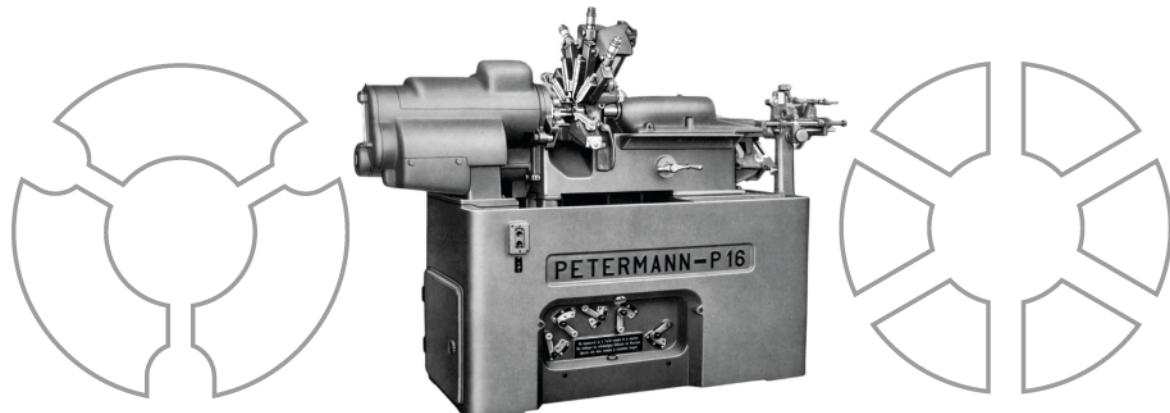
N° Serge Meister	D	L	P	fig.
AS14-CUBE	13.5	21	11	1
AS14-MD	13.5	21	11	2
SAS16-CUBE	16.5	21	14	1
SAS16-MD	16.5	21	14	2



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Bechler**Bechler****Bechler**

André Bechler SA Moutier

Fabrique de machines

Type de machine	Canon	Pince broche principale
A-4	T9-44 / T9-50	F10/1178 (111E)
A-7	T12-50-M10.075 /T11-50 / T12-50-M12.1	F10-42.6
A-10 / AR-10	T12-50-M10.075 /T11-50 / T12-50-M12.1	F14-42
BR-12 / BR-16 / BR-20	T22-68-M19.1 / T28-81 / T32-71 /	

Citizen**Citizen****Citizen**

CITIZEN

Type de machine	Canon	Pince broche principale
A-20	T28-82-M25.1	F25-67
B-12	T18-59-M16.1	F16-58
B-20	T28-82-M25.1	F25-67
C-16	T24-61	F20-60
E-16	T24-61	F25-67
E-20	T32-71	F25-67
E-25	T34-87.5	F30-70
E-32	T42-82-C16	F37-82
F-12	T18-59	F16-58
F-16	T24-61	F20-60
F-20	T32-71	F25-67
F-25	T34-87.5	F30-70
K-12	T18-59	F16-58
K-16	T24-61	F25-67
L-10 I	T16-58	F15-58
L-10 Watch	T9-44	F15-58



Machines

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Citizen

Citizen

Citizen



CITIZEN

Type de machine	Canon	Pince broche principale
L-12	T18-59	F16-58
L-16	T24-61	F25-67
L-20	T28-82-M25.1	F25-67
L-25	T34-87.5	F30-70
L-32	T42-82-C16	F37-82
M-12	T18-59	F16-58
M-16	T24-61	F20-60
M-20	T28-82-M25.1	F25-67
M-32	T42-82-C16	F37-82
MSL-12	T18-59	F16-58
R-04	T9-44	F8-37.5
R-07	T11-53	F15-58

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Hanwha

Hanwha

Hanwha



Type de machine	Canon	Pince broche principale
SL-12 S/H	T18-59-M16.1	F15-58 / F16-58
SL-16 S/H	T22-68-M22.1	F22-49
SL-20 S	T28-82-M25.1	F25-67
SL-26 HP II	T34-87.5	F32-67
SL-26 S/H	T34-87.5	F32-67
SL-32 HP II	T42-82-C16	F37-82
SL-32 HD	T42-82-C16	F37-82

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Hanwha**Hanwha***Hanwha*

Type de machine	Canon	Pince broche principale
SL-32 S/HE	T42-82-C16	F37-82
SL-35 HP	T45-82	?
STL-32H	T42-82-C16	F37-82
XD-07	T11-53	F10-42
XD-12 H	T18-59-M16.1	F15-58
XD-12 J	T18-59-M16.1	F16-58
XD-16 H	T22-68-M22.1	F22-49
XD-20 H	T28-82-M25.1	F25-67
XD-20 M	T28-82-M25.1	F25-67
XD-20 N	-	F25-67
XD-20 V	T28-82-M25.1	F25-67
XDI-20	T28-82-M25.1	F25-67
XD-26 H	T34-87.5	F32-67
XD-32 H	T42-82-C16	F37-82
XD-35	T45-82	T45-82??
XD-38	- JBS	F48-85
XP-12 S	T18-59-M16.1	F15-58
XP-16 S	T22-68-M22.1	F22-49
XP-20 S	T28-82-M25.1	F25-67
XP-26 S	T34-87.5	F32-67

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Machines

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MANURHIN K'MX



MANURHIN K'MX

MANURHIN K'MX



Type de machine	Canon	Pince broche principale
Compact	T24-61	F20-49
First 226/326C	T22-68 / T25-81 / T34-87.5	F20-49
KMX-20/220	T25-81 / T22-68	F25-67 / F32-67
KMX-26/226	T22-68 / T25-81 / T34-87.5	F25-67 / F32-67
Mirabel PM32	T22-68 / T25-81 / T42-82	F25-67 / F42-85
OM-98/KL-32	T42-82	
Swing-13	T18-59	
Swing-20	T25-81	
Swing-26	T22-68 / T34-87.5	F38.08-98.5
Swing-32	T22-68 / T25-81 / T34-87.5 / T42-82	F42-85
Traminer-13	T18-59	F18-60
Traminer-16	T22-68	F20-60
Traminer-20	T22-68 / T25-81	F25-67
Twin-13	T22-68	F20-49
Twin-20	T22-68 / T25-81	F20-49
XL-32	T42-82	F42-85
XL-36	T48-81	F42-85 / F48-85

Nexturn

Nexturn

Nexturn



NEXTURN
SWISS TURN LEADER

Type de machine	Canon	Pince broche principale
SA-12A	T18-59-M16.1	F16-58
SA-12B	T18-59-M16.1	F16-58



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Nexturn**Nexturn****Nexturn**

NEXTURN
SWISS TURN LEADER

Type de machine	Canon	Pince broche principale
SA-18A	T28-82-M25.1	F25-67
SA 20B	T28-82-M25.1	F25-67
SA-20D	T28-82-M25.1	F25-67
SA-20E	T28-82-M25.1	F25-67
SA 20PII	T28-82-M25.1	F25-67
SA 20PYII	T28-82-M25.1	F25-67
SA 20XII	T28-82-M25.1	F25-67
SA-26D	T34-87.5	F32-67
SA-26E	T34-87.5	F32-67
SA 26PII	T34-87.5	F32-67
SA 26PYII	T34-87.5	F32-67
SA 26XII	T34-87.5	F32-67
SA-32D	T42-82-C16	F37-82
SA-32E	T42-82-C16	F37-82
SA 32B	T42-82-C16	F37-82
SA 32PII	T42-82-C16	F37-82
SA 32PYII	T42-82-C16	F37-82
SA 32XII	T42-82-C16	F37-82
SA 32XIII	T42-82-C16	F37-82
SA-38E	T46-92	F42-85
SA 38PII	T46-92	F42-85
SA 38PYII	T46-92	F42-85
SA 38XIII	T46-92	F42-85



Machines

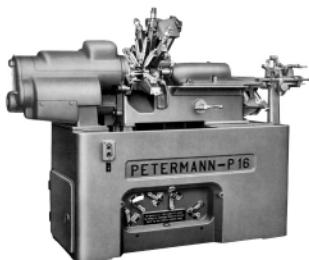
Maschinen

Machinery

Petermann

Petermann

Petermann



Petermann

Type de machine	Canon	Pince broche principale
P-3	T7-30 / T7-29	F7-36
P-4	T9-44 / T9-50 / T9-26	F8-37.5
P-7	T12-50-M10.075 / T12-50-M12.1	F10-42
P-7R	T12-50-M10.075 / T12-50-M12.1	F15-42 / F16-50
P-16/P-16R	T22-68-M19.1 / T28-81 / T32-71 / T24-61	F22-59
P-20R/P-25	T32-71 / T40-72-M40.1	F32-59
10-HS	T16-58 / T20-55 / T22-68-M19.1	F16-50 / F20-55

Star

Star

Star



Type de machine	Canon	Pince broche principale
ECAS-20	T28-82-M25.1	F25-67
ECAS-32	T42-82-C16	F37-82
JNC-10	T16-58 / év.T16-59	F15-58
JNC-16	T22-68-M22.1	F20-60
JNC-32	T42-82-C16	F37-82
KJR-16	T22-68-M22.1	F20-60
KJR-25	-	F30-70
KNC-20	T28-82-M25.1	F25-67
KNC-32	T42-82-C16	F37-82
RNC-10	T16-58	F15-58
RNC-16	T22-68-M22.1	F20-60
SA-12/16	T22-68-M22.1	F20-60



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Star

Star

Star



Type de machine	Canon	Pince broche principale
SB-12	T18-59-M16.1	F16-58
SB-16	T22-68-M22.1	F20-60
SB-20	T28-82-M25.1	F25-67
SB-20RG	T28-82-M25.1	F25-67
SE-16	T22-68-M22.1	F20-60
SF-25	-	F37-82
SH-7	T16-58	F15-58
SH-12	T21-57.4	F20-60
SH-16	T22-68-M22.1	F20-60
SI-12 NP	T22-68-M22.1	F20-60
SNC-15	T22-68-M22.1	F20-60
SR-10J	T16-58 (év. T16-59)	F15-58
SR-16	T22-68-M22.1	F20-60
SR-20J	T28-82-M25.1	F25-67
SR-20JN	-	F25-67
SR-20R	T28-82-M25.1	F25-67
SR-20RIV -/B	T28-82-M25.1	F25-67
SR-32	T42-82-C16	F37-82
SR-32J	T42-82-C16	F37-82
SR-32JN	-	F37-82
SR-32JII-A / B	T42-82-C16	F37-82
SR-38-A / B	T42-82-C16	F37-82
SST-16	T22-68-M22.1	F20-60
ST-20	T28-82-M25.1	F25-67
ST-38	T48-82	F48-85
SV-12	T22-68-M22.1	F20-60
SV-20	T28-82-M25.1	F25-67
SV-20R	T28-82-M25.1	F25-67
SV-32	T42-82-C16	F37-82
SV-38R	T48-82	F48-85



Machines

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Machinery

Star



Star

Star



Type de machine	Canon	Pince broche principale
SW-12RII	T18-59-M16.1	F16-58
SW-20	T28-82-M25.1	F25-67
SW-7	T11-53	F15-58
SW-7R	T16-58 (év. T16-59)	F15-58
VNC-12	T21-57.4	F20-60
VNC-20	T28-82-M25.1	F25-67
VNC-32	T42-82-C16	F37-82

Tornos

Tornos

Tornos



TORNOS

Type de machine	Canon	Pince broche principale
CT-20	T28-82	F25-67
DECO-7	T11-53	F10-42
DECO-8 SP	-	W15
DECO-10	T16-59	F13-58 (F10-42)
DECO-13	T24-61	F20-49 (F13-58/F15-58/F16-58)
DECO-20	T28-81/T34-87.5	F25-67 (F30-59/F20-60)
DECO-26 (32)	T34-87.5 / T42-82-C16	F37-82/(F30-59/F25-67)
DELTA-12	T24-61	F20-60/F13-58/F15-58
DELTA-12 version III	T26-77 / T24-61	F20-60/F13-58/F15-58
DELTA-20	T28-81 / T26-77	F25-67 / F13-58
DELTA-20 version III	T28-81 / T26-77	F25-67 / F13-58
DT26	T34-87.5	F25-67 / F30-59



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Tornos**Tornos****Tornos**

TORNOS

Type de machine	Canon	Pince broche principale
ENC-74/75	T16-59	F13-58
ENC-163/164/167	T24-61/T28-81/T16-59	F25-67/F20-60/F15-58
ENC-262/264	TOP-200	F30-59
EVODECO-20	T34-87.5 / T28-81	F25-67 / F30-59
EVODECO-32	T42-82	F25-67 / F30-59 / F37-82
GAMMA-20/6	T26-77 / T28-81	F25-67
GT-13	T18-59-M16.1	F13-58 / F16-58
GT-26	T34-87.5	F25-67 / F30-59
GT-32	T42-82	F37-82
EVODECO-10	T16-59	F13-58 / F15-58 / F16-58 / F20-49 /
EVODECO-16	T24-61	F13-58 / F15-58 / F16-58 / F20-49 /
M-4	T9-50 / T9-44 / MAG-B-10	F8-37.5
M-7	T11-53 / MAG-B-13 / T12-50-M12.1	F10-42
MS-7	T18-59 / MAG-B-18	F13-58 / F15-58
MICRO-7	T11-53	F13-58
MICRO-8	-	W15
MR-28/32	T42-82-C16 / T44-87	F37-82
NAT-125	T16-59	F16-58
R-10	T18-59 / T16-59 / MAG-B-18	F15-58 / F16-58
R-16	T22-68	F20-60
RR-20	T22-68 / MAG-B-36	F25-67
SIGMA-8	-	W15
SIGMA-20	T34-87.5 / T28-81	F30-59/F25-67/F20-60
SIGMA-32	T42-82-C16/T34-87.5	F37-82/F30-59/F25-67
ST-26	T34-87.5	F20-49 / F25-67 / F26-60 / F30-59
Swiss NANO	T11-53	F8-37.5 / F10-42 / F13-58
Swiss NANO 7	T11-53	F13-58 / F10-42
TOP-100	TOP-100	F15-58/F16-58
TOP-200	TOP-200	F25-67/F30-59



Machines

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Machinery

Tornos Multibroches

Tornos Multibroches

Tornos Multibroches



TORNOS

Type de machine	Pince broche	Pince contre-broche	Pince de ravitaillement
MultiAlpha 6x32	-	PR35.5-80	
MultiAlpha 8x20	B34-90	PR28-73	
MultiAlpha 8x28	-	PR35.5-80	
MultiDeco 20/6	B34-90	PR28-73	
MultiDeco 20/6b	B34-90	PR28-73	
MultiDeco 20/8	B34-90	PR28-73	
MultiDeco 20/8b	B34-90	PR28-73	
MultiDeco 26/6	-	PR35.5-80	
MultiDeco 32/6i	-	PR35.5-80	
MultiSigma 8x20	B34-90	PR28-73	
MultiSigma 8x28	-	PR35.5-80	
MultiSwiss 6x16	MS23-75	F20-49	F16-58-8
MultiSwiss 6x32	DC43-68	F37-82	PR35.5-80
MultiSwiss 8x26	DC35-60	F37-82	PR35.5-80
SAS 16.6	W25-94	F16-58-8	

Tsugami

Tsugami

Tsugami



TSUGAMI


SWISS

Type de machine	Canon	Pince broche principale
B-32	T41-54	F37-82
B007E	T11-53	F10-42
B074E	T11-53	F10-42
B012AE/CE	T24-61	F22-49



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Tsugami

Tsugami

Tsugami



TSUGAMI


SWISS

Type de machine	Canon	Pince broche principale
B018AE/CE	T24-61	F22-49
B020AE/CE	T28-81	F25-67
B0123E/4E/5E	T24-61	F22-49
B0126	T26-77	F22-49
B0128WE	T24-61	F22-49
B0203E/4E/5E	T28-81	F25-67
B0206	T26-77 / T28-81	F25-67
B0208WE	T28-81	F25-67
B0265E/6E	T34-87.5	F30-59
B038ME	T48-81-C10	F48-85
B038TE	T42-82-C16	F37-82
B0325E/6E	T42-82-C16	F37-82
B0385E, Bar Ø 32	T42-82-C16	F37-82
B0385E, Bar Ø 38	T48-81-C10	
BH20E/ZE	T28-81	F25-67
BH38E, Bar Ø 32	T42-82-C16	F37-82
BH38E, Bar Ø 38	T48-81-C10	
BN12E	T24-61	F22-49
BN20E	T28-81	F25-67
BS 007	T11-53	F10-42
BS12AE/BE/CE	T24-61	F22-49
BS125HE/6HE	T24-61	F22-49
BS18AE/BE/CE	T24-61	F22-49
BS20AE/BE/CE	T28-81	F25-67
BS32CE	T41-54	F37-82
BS205HE/6HE	T28-81	F25-67
BS26AE/BE/CE	T34-87.5	F32-67
BU20E	T28-81	F25-67
BU26E	T34-87.5	F32-67
BU/MU 26	T34-87.5	F32-67



Machines

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Tsugami

Tsugami

Tsugami



TSUGAMI



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Type de machine	Canon	Pince broche principale
BU/MU 38	T48-81-C10	F37-82
BW07E	T11-53	F10-42
BW12E	T24-61	F22-49
BW20E	T28-81	F25-67
BW127E/8E/8ZE/9ZE	T24-61	F22-49
BW207E/8E/8ZE/9ZE	T28-81	F25-67
H205E/6E	T28-81	F25-67
HS20	T28-81	F25-67
HS26	T34-87.5	F30-59
HS32	T42-82-C16	F37-82
HS38MH	T48-81-C10	F48-85
HS38MH/5AX	T48-81-C10	F37-82
HS207	T28-81	F25-67
NP-4W	T11-53	F10-42
NT-NP 11	T18-59	F15-58
NT-NP 16	T22-68	F22-49
NT-NP 16-II	T24-61 / T22-68	F22-49
NT-NP 17	T24-61 / T22-68	F22-49
NT-NP 20	T32-71	F25-67
NT-NP 20-II	T28-81	F25-67
NT-NP 32	T42-82-C16	F37-82
P01E	T11-53	F10-42
P03E	T11-53	F10-42
P014E/HE	T11-53	F10-42
P034E/HE	T11-53	F10-42
S20	T28-81	F25-67
S205E/6E	T28-81	F25-67
TMU1E, Bar Ø 32	T42-82-C16	F37-82
TMU1E, Bar Ø 38	T48-81-C10	F48-85



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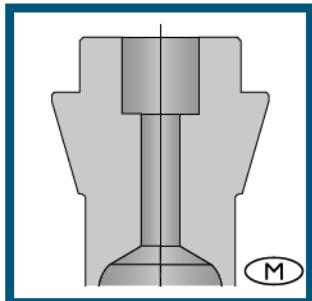


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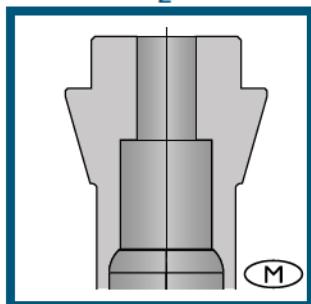
Kundenspezifische Spannzangen

Custom made Collets

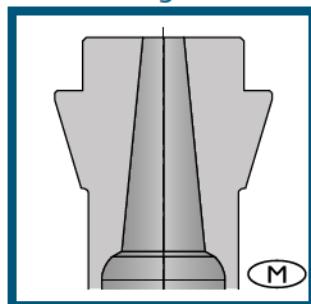
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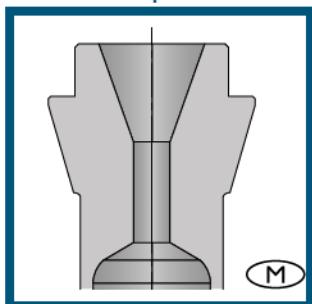
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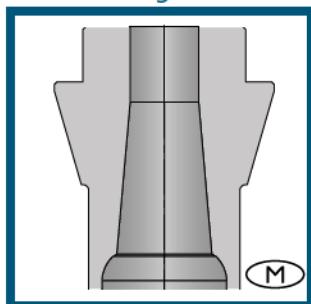
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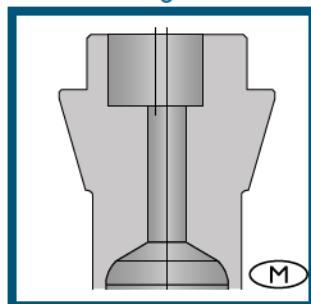
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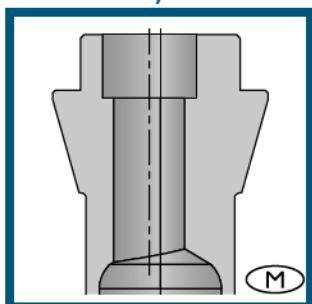
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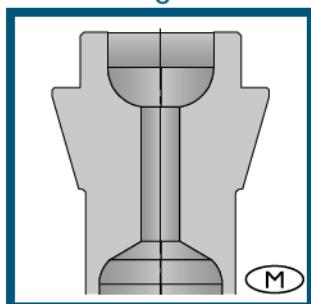
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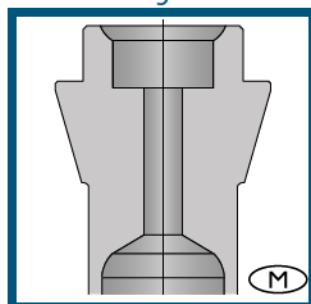
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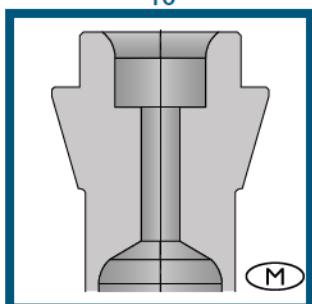
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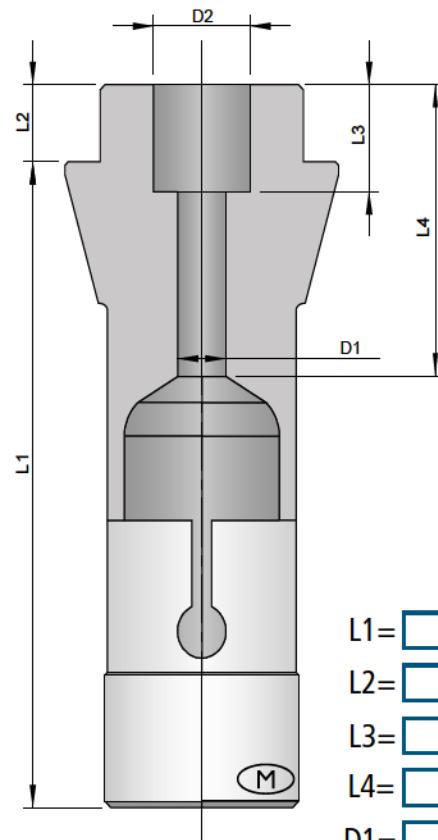
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Katalog 2022

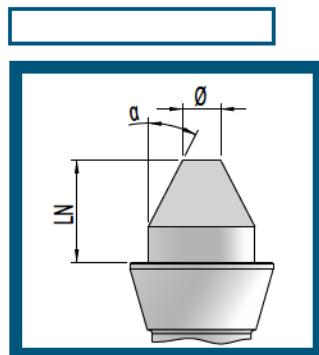
Catalog 2022

1

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 L3=
 L4=
 D1=
 D2=

Type de pince:



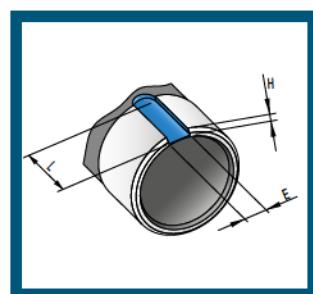
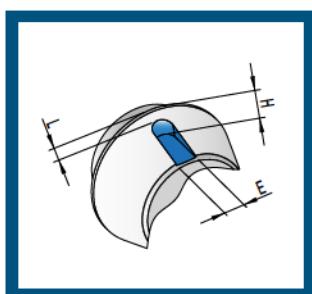
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 Ø=
 LN=
 α=

Rainure de clavette

Keilnut

keyway


 H=
 L=
 E=

 H=
 L=
 E=

Options

Optionen

Options

Type de fentes

Chanfrein d'entrée

Ouverture

Fentes normal 2 3 4 Standard (Ø1.0~0.2 / Ø30.0~0.3)Ouverture standard 0.2 Fentes fines 2 3 4 Sans chanfreinOuverture speciale Fentes Wave * 2 4 Autre Standard TiN Fentes Zigzag * 2 4 UP MOVIC®

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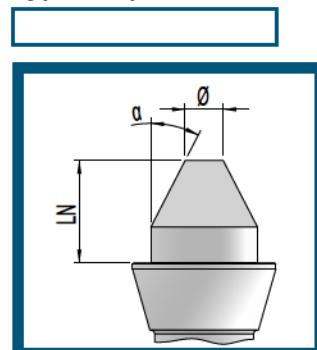
Catalog 2022

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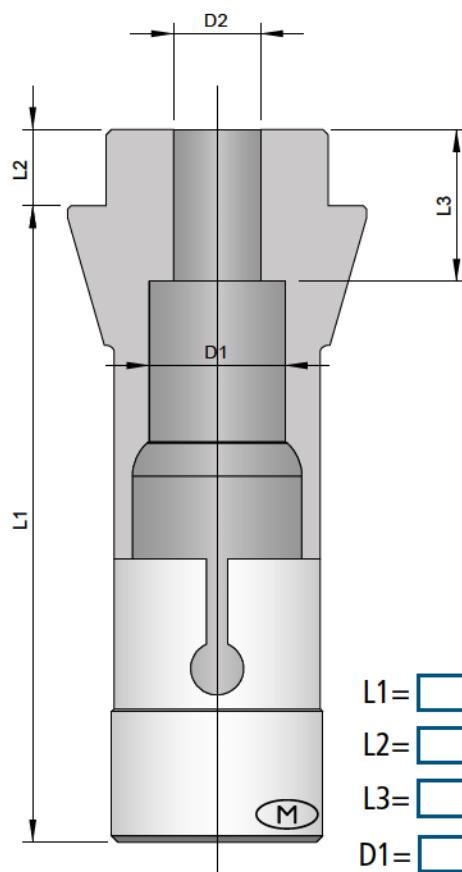
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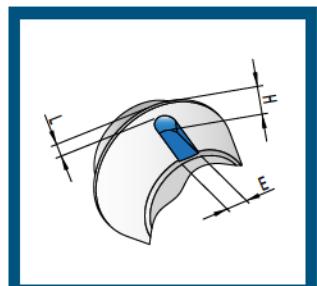
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Rainure de clavette

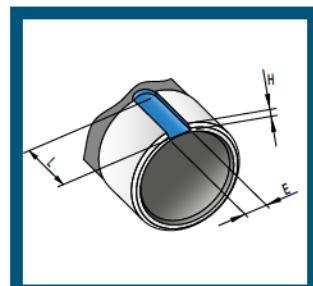


Options

Type de fentes

Fentes normal 2 3 4 Fentes fines 2 3 4 Fentes Wave * 2 4 Fentes Zigzag * 2 4

Keilnut

 $H =$
 $L =$
 $E =$


keyway

 $H =$
 $L =$
 $E =$

Optionen

Chanfrein d'entrée

 Standard ($\emptyset 1.0 \sim 0.2 / \emptyset 30.0 \sim 0.3$) Sans chanfrein Autre

Ouverture

Ouverture standard 0.2 Ouverture speciale Standard UP TiN MOVIC® CROMVlc®

Options

* Voir page 44

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Demande d'offre :

3

Société: _____

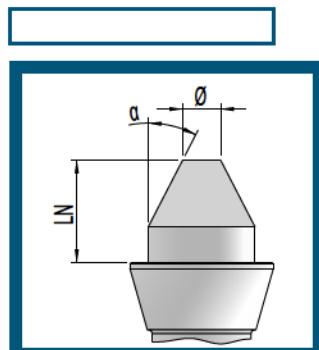
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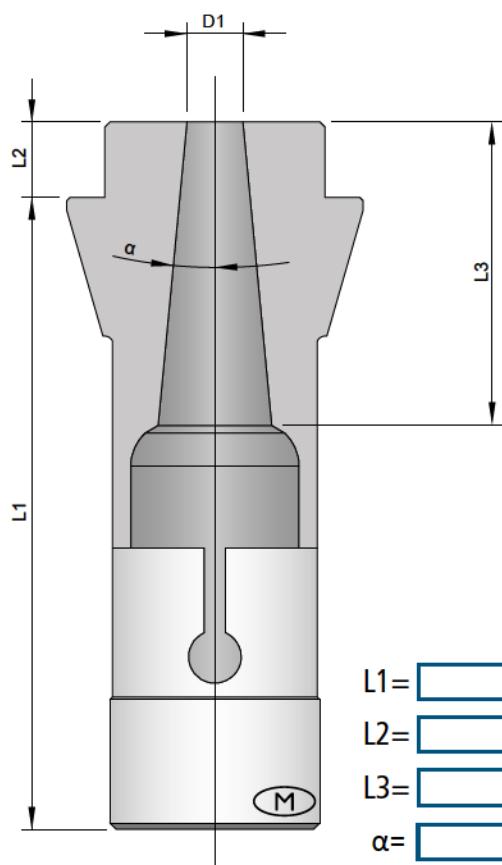
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Remarque:

Type de pince:



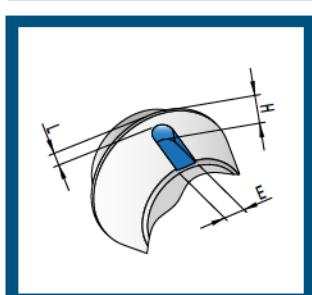
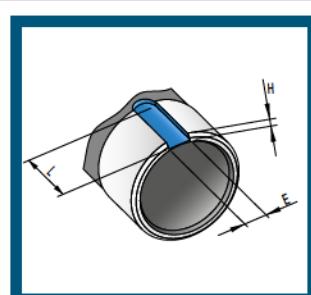
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 $L_3 =$ _____
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 $D_1 =$ _____

Rainure de clavette

Keilnut

keyway


 $H =$ _____
 $L =$ _____
 $E =$ _____

 $H =$ _____
 $L =$ _____
 $E =$ _____

Options

Optionen

Options

Type de fentes

Chanfrein d'entrée

Ouverture

Fentes normal 2 3 4 Standard ($\varnothing 1.0 \sim 0.2 / \varnothing 30.0 \sim 0.3$)Ouverture standard 0.2 Fentes fines 2 3 4 Sans chanfreinOuverture speciale _____Fentes Wave * 2 4 Autre _____Standard TiN Fentes Zigzag * 2 4 UP MOVIC®

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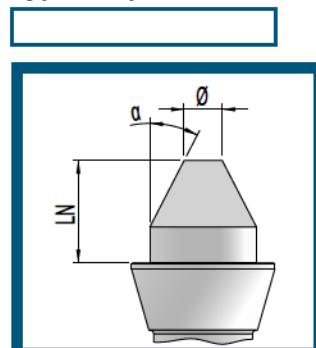
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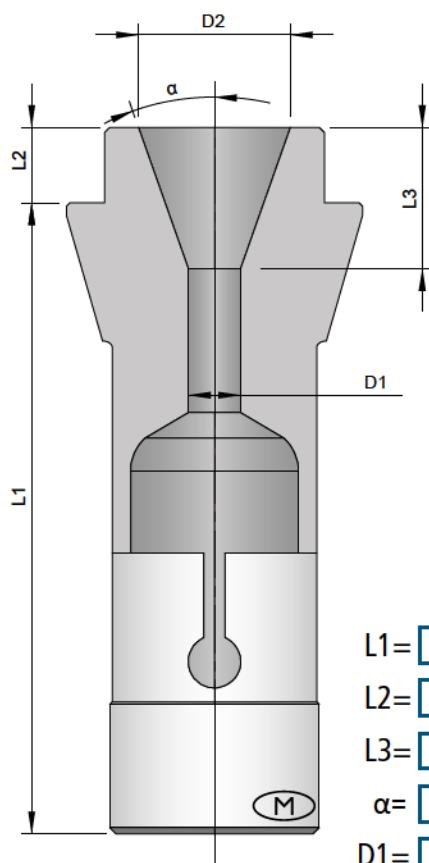
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Type de pince:



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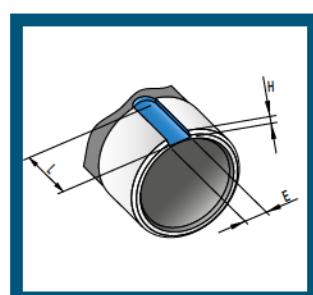
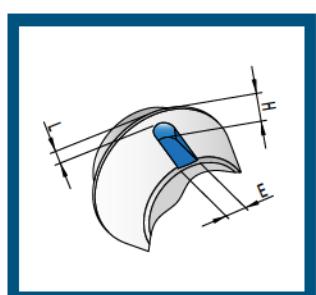


- L1=
 L2=
 L3=
 α=
 D1=
 D2=

Rainure de clavette

Keilnut

keyway



- H=
 L=
 E=

Options

Type de fentes

Fentes normal 2 3 4 Fentes fines 2 3 4 Fentes Wave * 2 4 Fentes Zigzag * 2 4

Optionen

Chanfrein d'entrée

 Standard ($\varnothing 1.0 \sim 0.2 / \varnothing 30.0 \sim 0.3$) Sans chanfrein Autre

Options

Ouverture

Ouverture standard 0.2 Ouverture speciale Standard UP TiN MOVIC® CROMVlc®

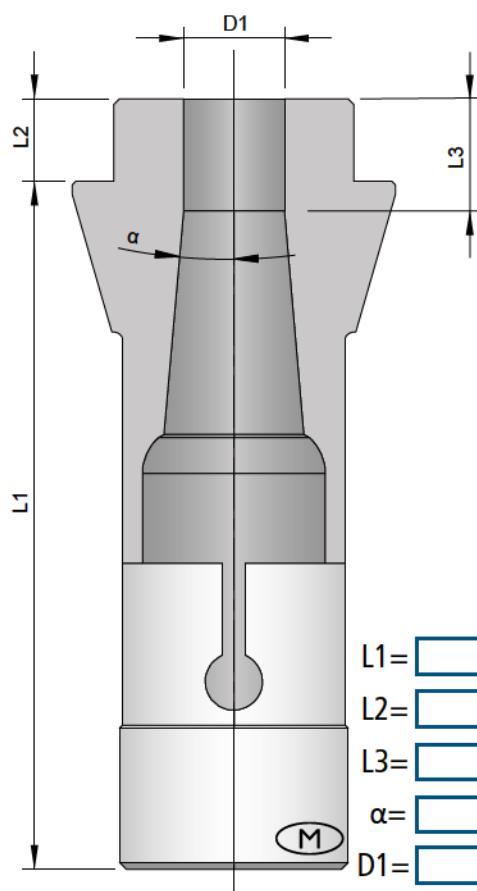
* Voir page 44

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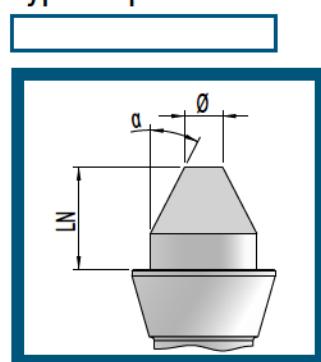
Sans revêtement 

Demande d'offre :

5

Société: Réf.: Tél.: Mail: Remarque: 

Type de pince:



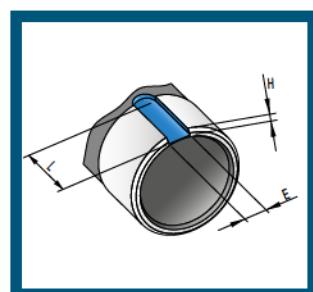
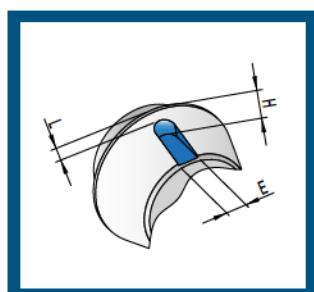
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 $D1 = \boxed{}$

Rainure de clavette

Keilnut

keyway



Options

Optionen

Options

Type de fentes

Chanfrein d'entrée

Ouverture

Fentes normal 2 3 4 Standard ($\varnothing 1.0\sim0.2 / \varnothing 30.0\sim0.3$) Ouverture standard 0.2 Fentes fines 2 3 4 Sans chanfrein Ouverture speciale Fentes Wave * 2 4 Autre Standard TiN Fentes Zigzag * 2 4 UP MOVIC®

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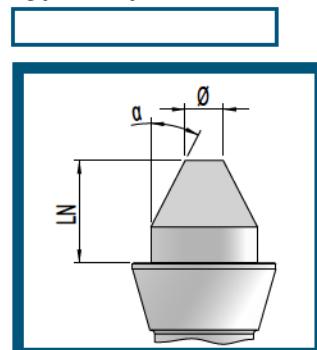
Catalog 2022

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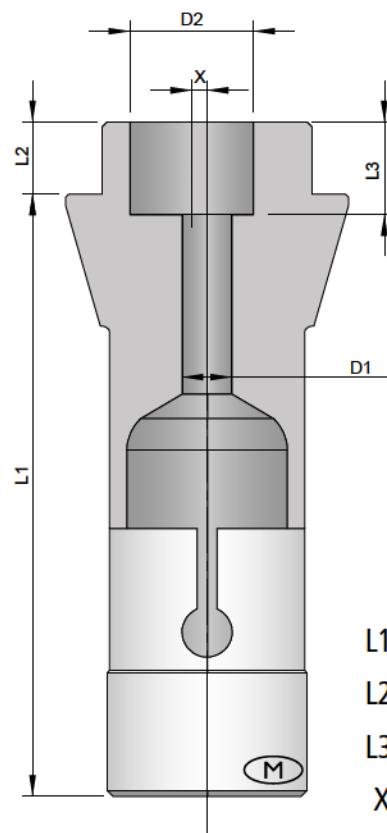
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Société: Réf.: Tél.: Mail: Remarque:

Type de pince:



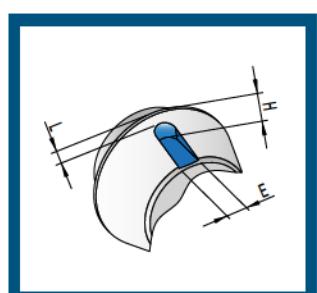
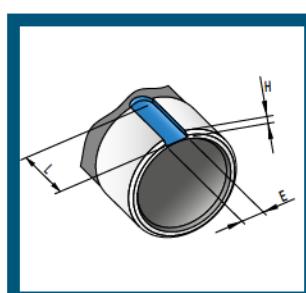
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Rainure de clavette

Keilnut

keyway


 $H =$
 $L =$
 $E =$

 $H =$
 $L =$
 $E =$

Options

Optionen

Options

Type de fentes

Fentes normal 2 3 4 Fentes fines 2 3 4 Fentes Wave * 2 4 Fentes Zigzag * 2 4

Chanfrein d'entrée

 Standard ($\emptyset 1.0 \sim 0.2 / \emptyset 30.0 \sim 0.3$) Sans chanfrein Autre

Ouverture

Ouverture standard 0.2 Ouverture speciale Standard UP TiN MOVIC® CROMVlc®

* Voir page 44

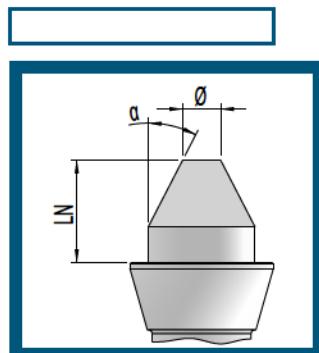
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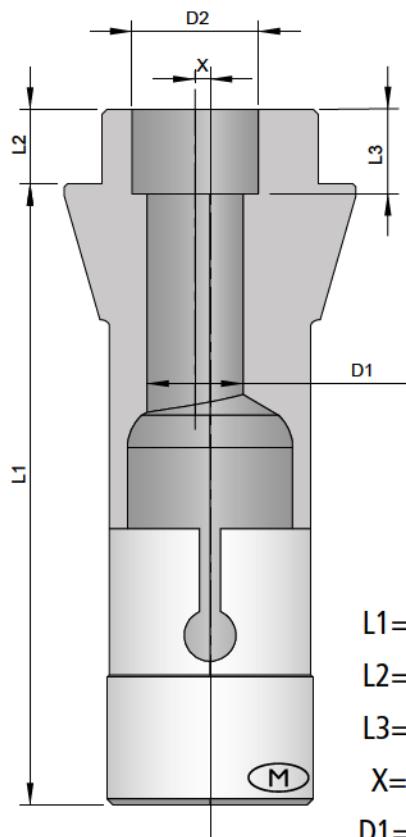
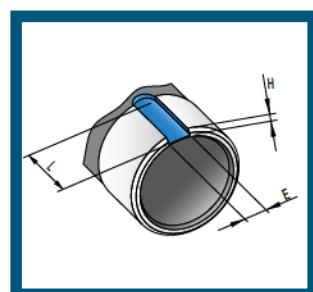
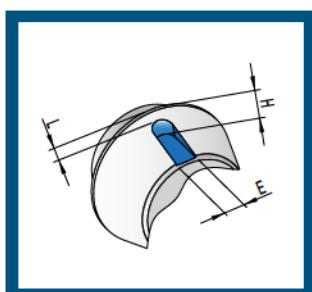


Quantité:

Rainure de clavette

Keilnut

keyway

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 $D1 =$
 $D2 =$


Options

Optionen

Options

Type de fentes

Chanfrein d'entrée

Ouverture

Fentes normal 2 3 4 Standard ($\varnothing 1.0 \sim 0.2 / \varnothing 30.0 \sim 0.3$) Ouverture standard 0.2Fentes fines 2 3 4 Sans chanfrein Ouverture specialeFentes Wave * 2 4 Autre Standard TiNFentes Zigzag * 2 4 UP Movic®

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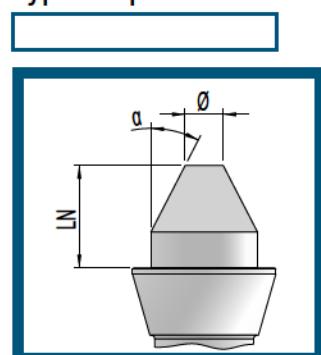
Catalog 2022

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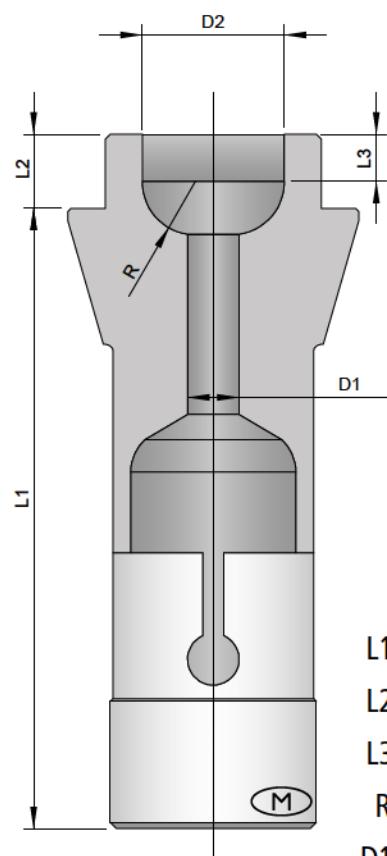
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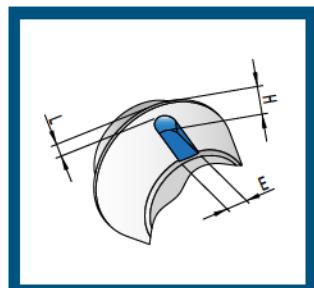
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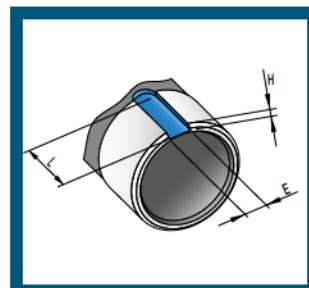
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Rainure de clavette



Keilnut

 $H =$
 $L =$
 $E =$


keyway

 $H =$
 $L =$
 $E =$

Options

Optionen

Options

Type de fentes

Chanfrein d'entrée

Ouverture

Fentes normal 2 3 4 Standard ($\emptyset 1.0 \sim 0.2 / \emptyset 30.0 \sim 0.3$)Ouverture standard 0.2 Fentes fines 2 3 4 Sans chanfreinOuverture speciale Fentes Wave * 2 4 Autre Standard TiN Fentes Zigzag * 2 4 UP MOVIC® CROMVlc®

* Voir page 44

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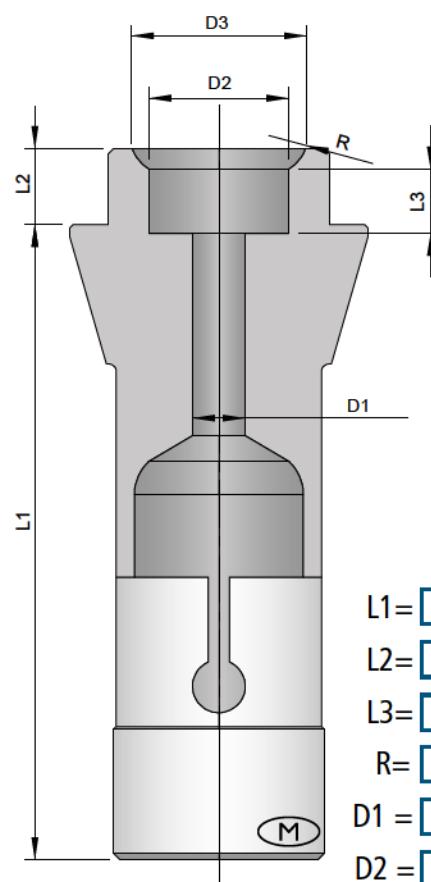
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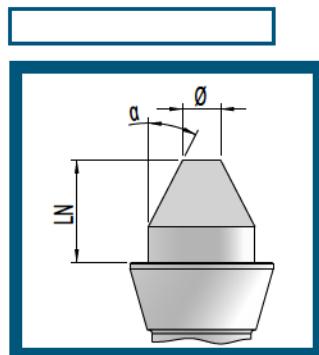
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Demande d'offre :

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Type de pince:



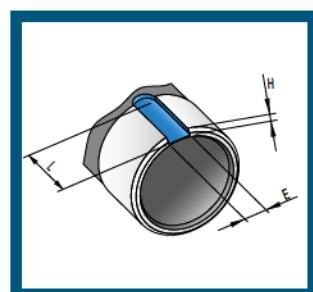
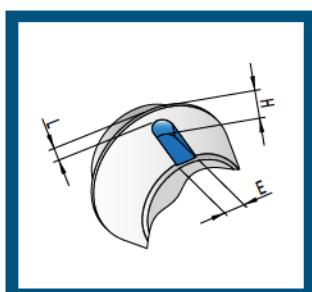
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 $D2 = \boxed{}$
 $D3 = \boxed{}$

Rainure de clavette

Keilnut

keyway



Options

Optionen

Options

Type de fentes

Chanfrein d'entrée

Ouverture

Fentes normal 2 3 4 Standard ($\varnothing 1.0\sim 0.2 / \varnothing 30.0\sim 0.3$) Ouverture standard 0.2 Fentes fines 2 3 4 Sans chanfrein Ouverture speciale Fentes Wave * 2 4 Autre Standard TiN Fentes Zigzag * 2 4 UP Movic®

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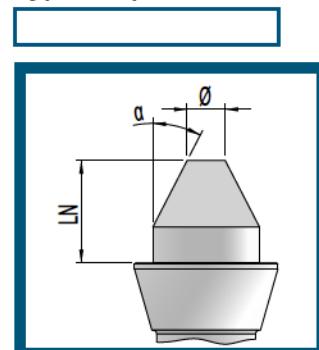
Catalog 2022

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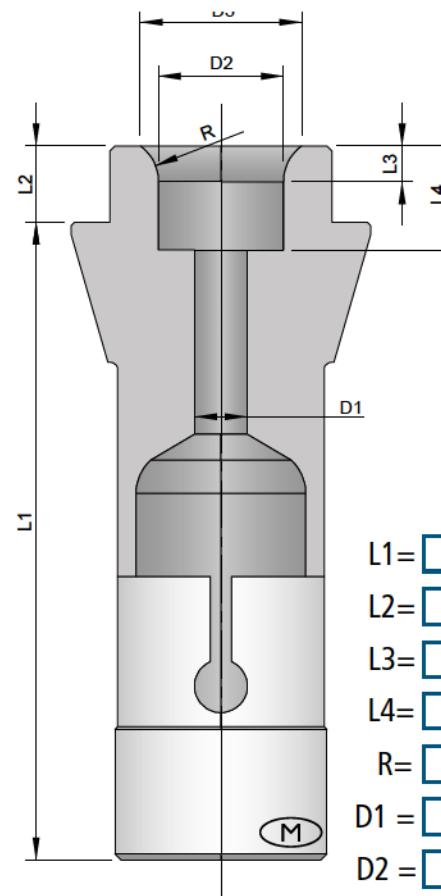
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Type de pince:



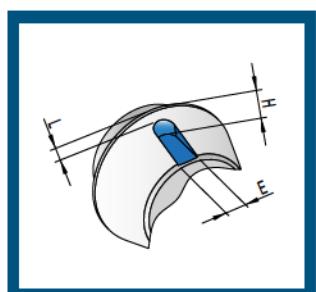
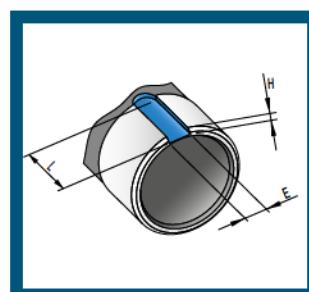
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 $R = \boxed{}$
 $D1 = \boxed{}$
 $D2 = \boxed{}$
 $D3 = \boxed{}$

Rainure de clavette

Keilnut

keyway


 $H = \boxed{}$
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Options	Optionen	Options
Type de fentes	Chanfrein d'entrée	Ouverture
Fentes normal 2 <input type="radio"/> 3 <input checked="" type="radio"/> 4 <input type="radio"/>	<input type="radio"/> Standard ($\emptyset 1.0\sim0.2 / \emptyset 30.0\sim0.3$)	Ouverture standard 0.2 <input type="radio"/>
Fentes fines 2 <input type="radio"/> 3 <input checked="" type="radio"/> 4 <input type="radio"/>	<input type="radio"/> Sans chanfrein	Ouverture speciale <input type="radio"/> <input type="text"/>
Fentes Wave * 2 <input type="radio"/> 4 <input type="radio"/>	<input type="radio"/> Autre <input type="text"/>	Standard <input type="radio"/> UP <input type="radio"/>
Fentes Zigzag * 2 <input type="radio"/> 4 <input type="radio"/>		TiN <input type="radio"/> MOVIC® <input type="radio"/> CROMVIC® <input type="radio"/>

* Voir page 44

Soumettre à Serge Meister S.A.

Sans revêtement 

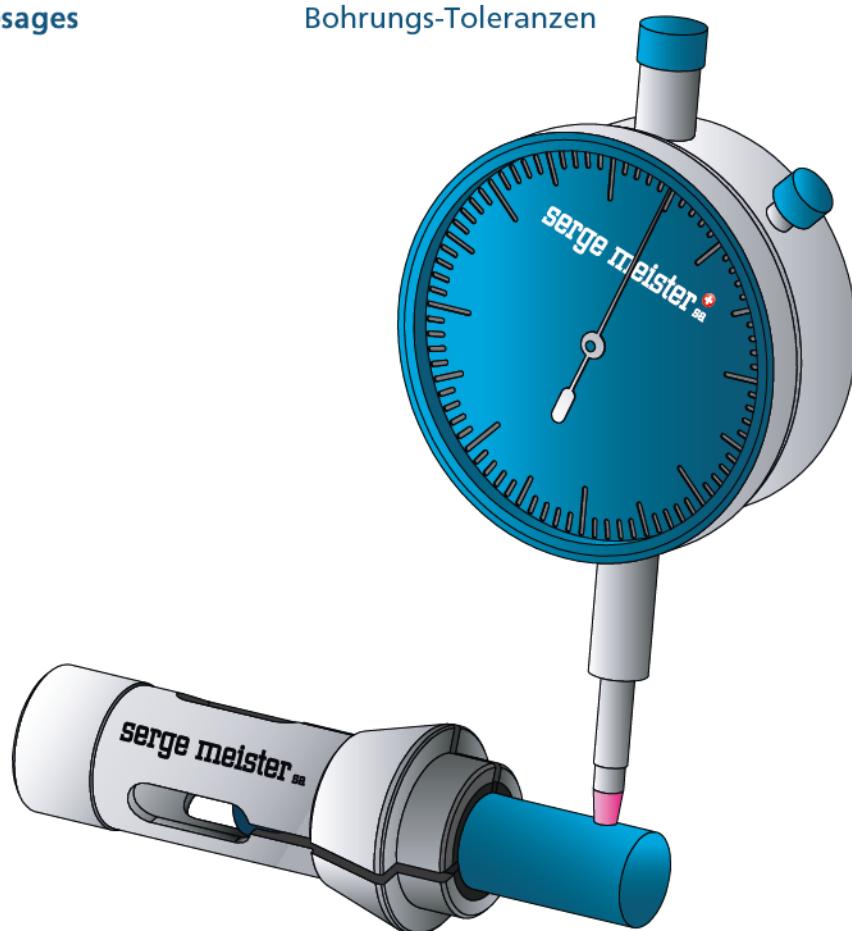
Réalésage	Ausschleifen	Reboring
Réalésage pour toutes les références de canons, pinces et douilles n'excédant pas un diamètre (D) de 48mm - Ø > 2.00 (Selon expertise)	Ausschleifen von Büchsen, Zangen und Hülsen bis zu (D) 48 mm - Ø > 2.00 (Nach Augenscheinnahme)	Reboring of all kinds of guide bushes, collets and Sleeves not exceeding (D) 48 mm - Ø > 2.00 (According to examination)
Rôdage + rectifiage cône et face	Läppen + Nachschleifen Konus und Frontfläche	Lapping + ginding cone and face
Rôdage et retouche du cône et de la face pour toutes les références de canons et de pinces n'excédant pas un diamètre (D) de 48mm. (Selon expertise)	Läppen und Nachschleifen Konus und Frontfläche von Büchsen und Zangen bis zu (D) 48 mm. (Nach Augenscheinnahme)	Grinding of alteration of the cone and face of all kinds of guide bushes and collets not exceeding (D) 48 mm. (According to examination)
Rôdage simple	Läppen einfach	Simple lapping
Rôdage simple de l'alésage pour toutes les références de canons et de pinces n'excédant pas un diamètre (D) de 48mm. (Selon expertise)	Läppen einfach von Büchsen und Zangen bis zu (D) 48 mm. (Nach Augenscheinnahme)	Simple lapping of bores on all kinds of guide bushes and collets not exceeding (D) 48 mm. (According to examination)
Révisions	Revisionen	Revisions
Révisions d'appareils à meuler et de canons tourants. (Selon expertise)	Revision von Scheifapparat und mitlaufender Büchsen. (Nach Augenscheinnahme)	Revision of grinding unit and revolving guide bush. (According to examination)



Tolérances alésages

Bohrungs-Toleranzen

Run out tolerance



N° Serge Meister	Ø min	Ø max	T
Normal	0.12	39.00	0.008 - 0.012
UP	0.12	39.00	≤ 0.005



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		T48-81-C10	11
		T48-81-C30	11
		T48-82	11
		T7-29	9
		T7-30	9
		T9-26	9
		T9-44	9
		T9-50	9
		TB9-30-11	34
		TB9-45	34
		TB9-45-6	34
		TBM-32	19
		TMU1E, Bar Ø 32	69
		TMU1E, Bar Ø 38	69
		TOP100	19
		TOP-100	66
		TOP200	19
		TOP-200	66
		X	
		XD-07	60
		XD-12 H	60
		XD-12 J	60
		XD-16 H	60
		XD-20 H	60
		XD-20 M	60
		XD-20 N	60
		XD-20 V	60
		XD-26 H	60
		XD-32 H	60
		XD-35	60
		XD-38	60
		XDI-20	60
		XL-32	61
		XL-36	61
		XP-12 S	60
		XP-16 S	60
		XP-20 S	60
		XP-26 S	60

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